

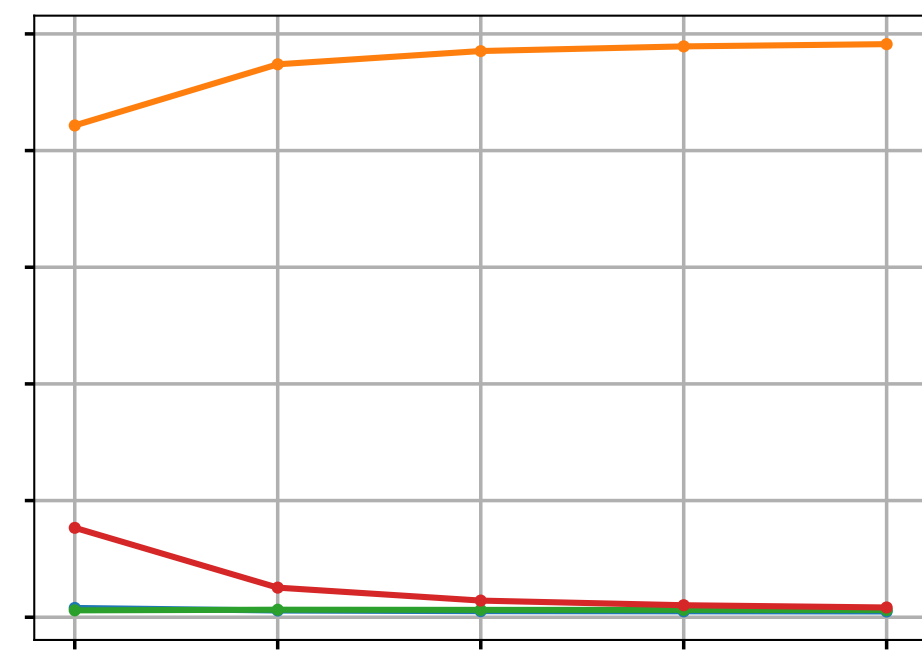
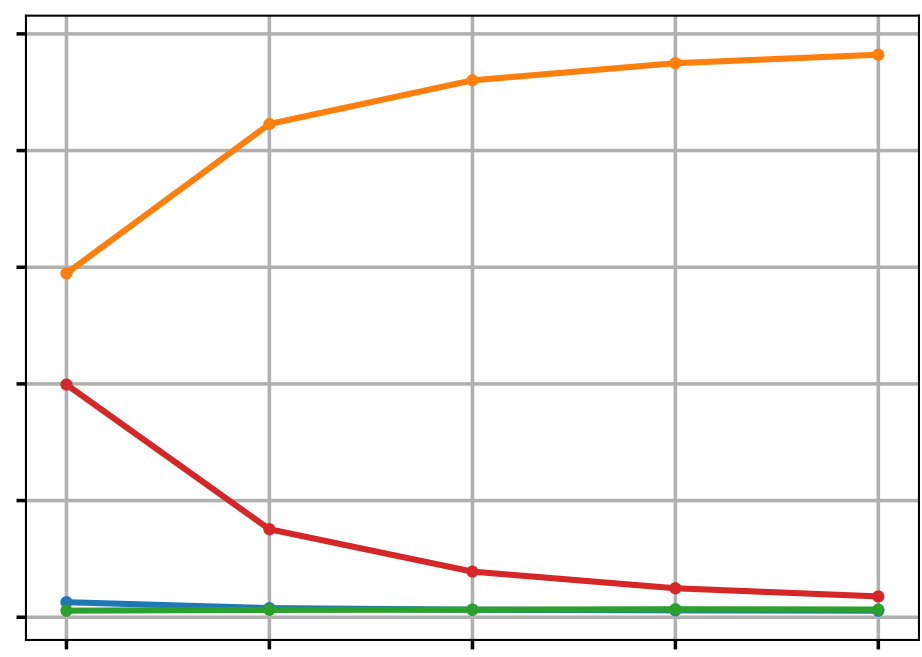
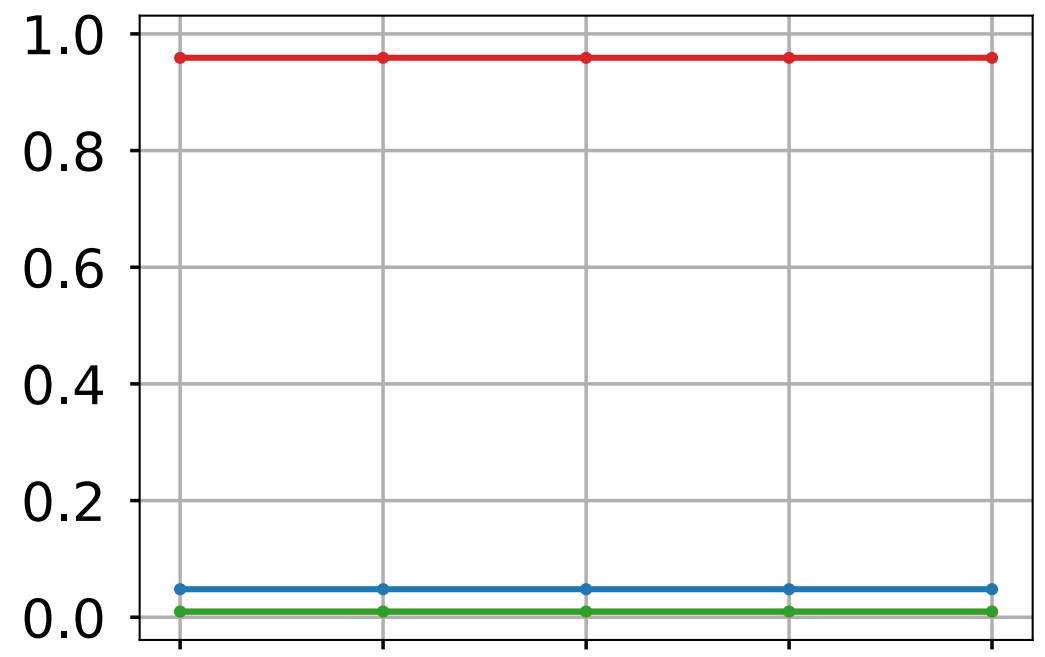
—●— campaign cost —●— engineering cost —●— vessel cost per shift —●— repair operation time

Number of repaired turbines $n_{M,WT}$

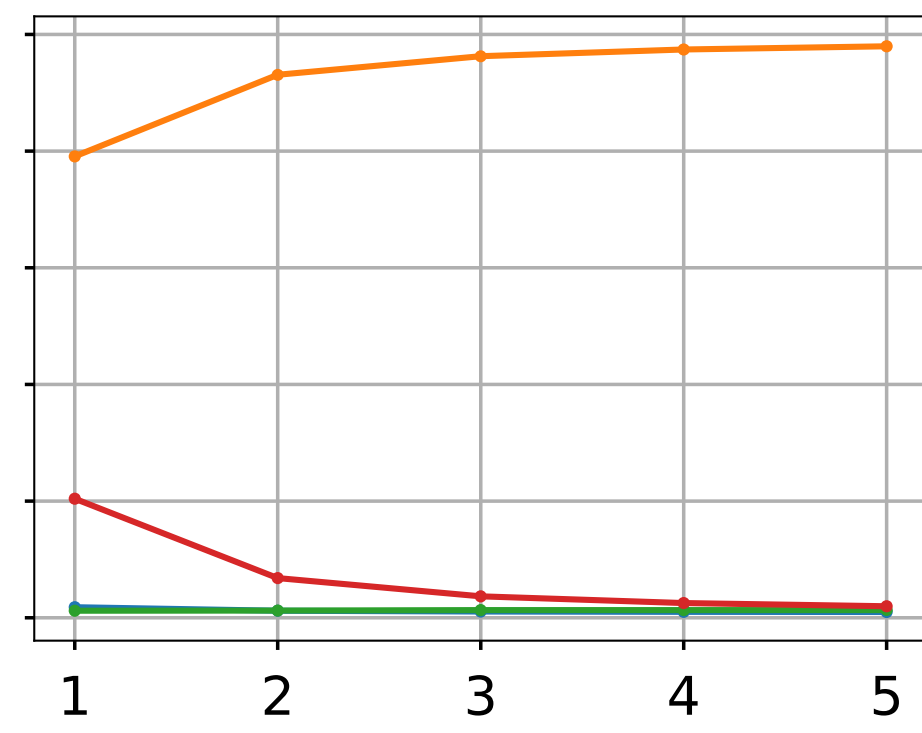
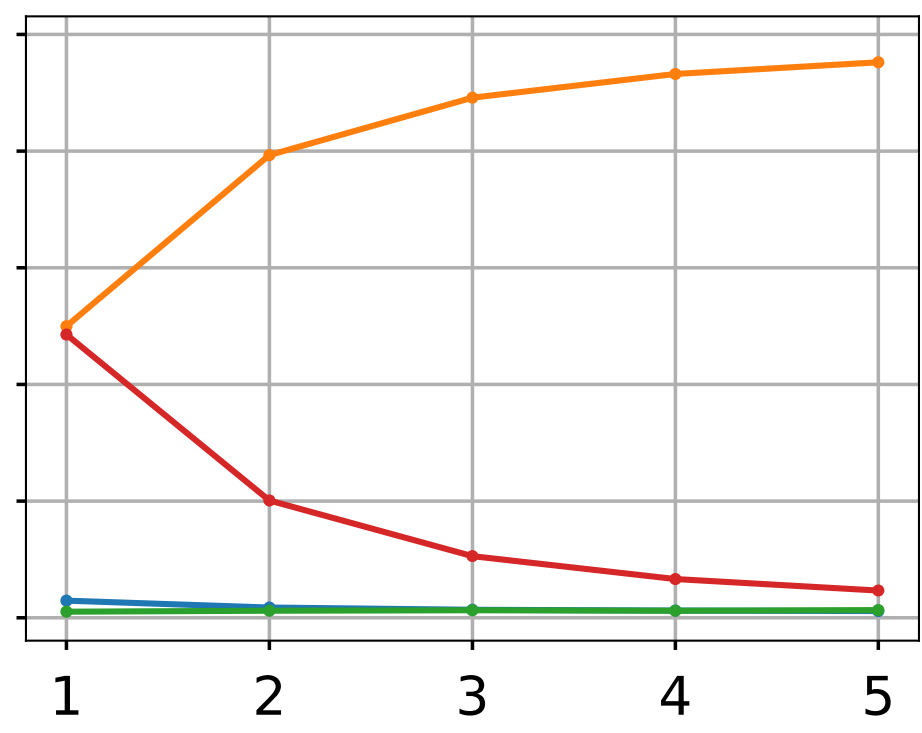
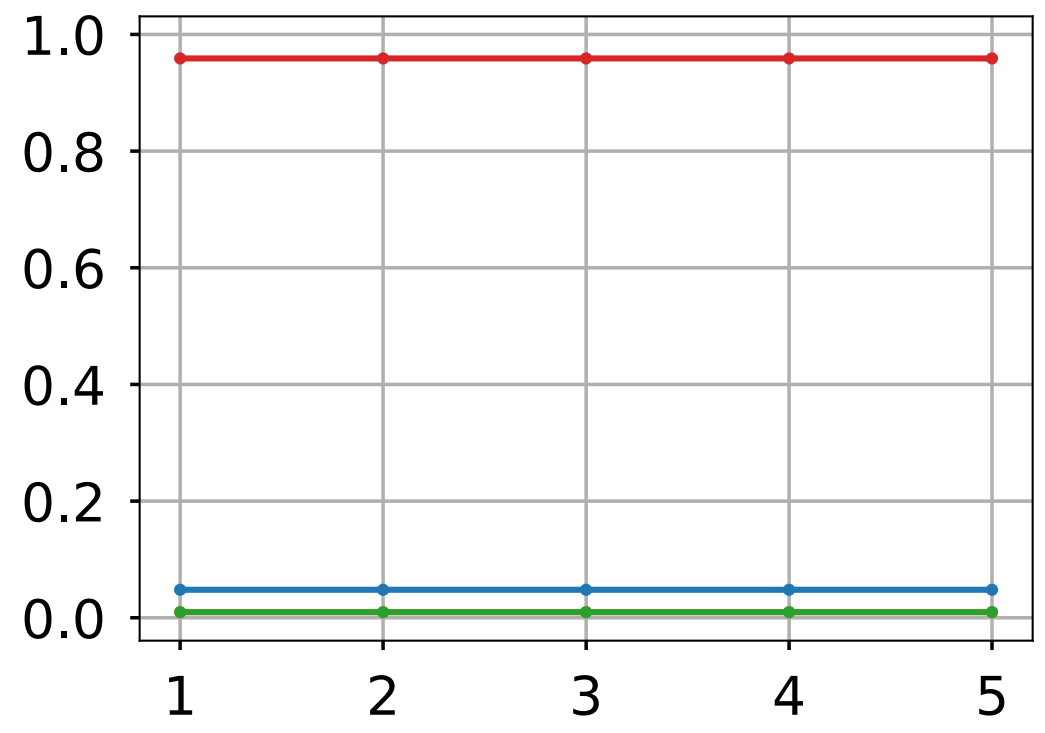
1

2

3



below water



above water

Number of repaired components $n_{M,C}$