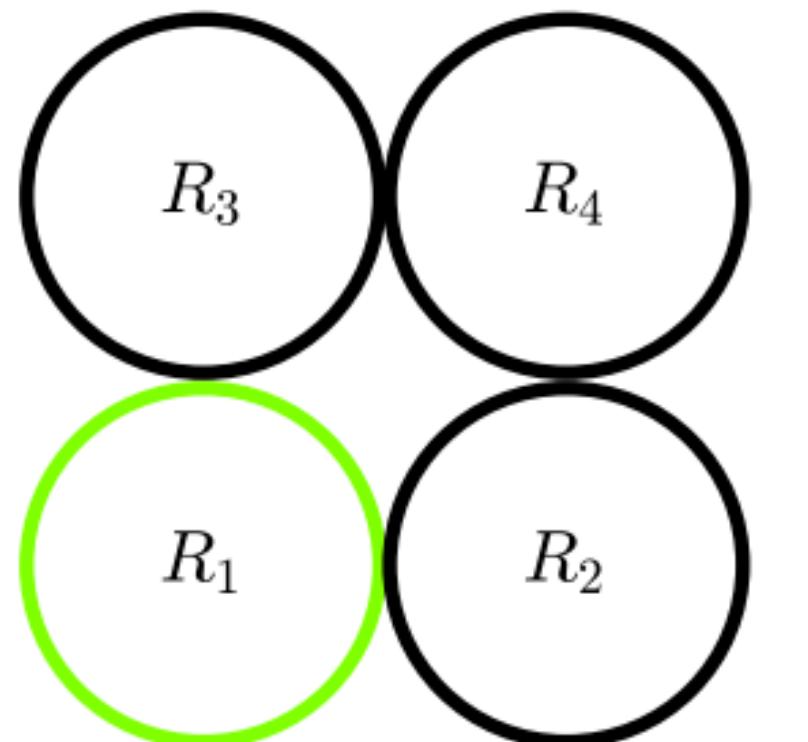
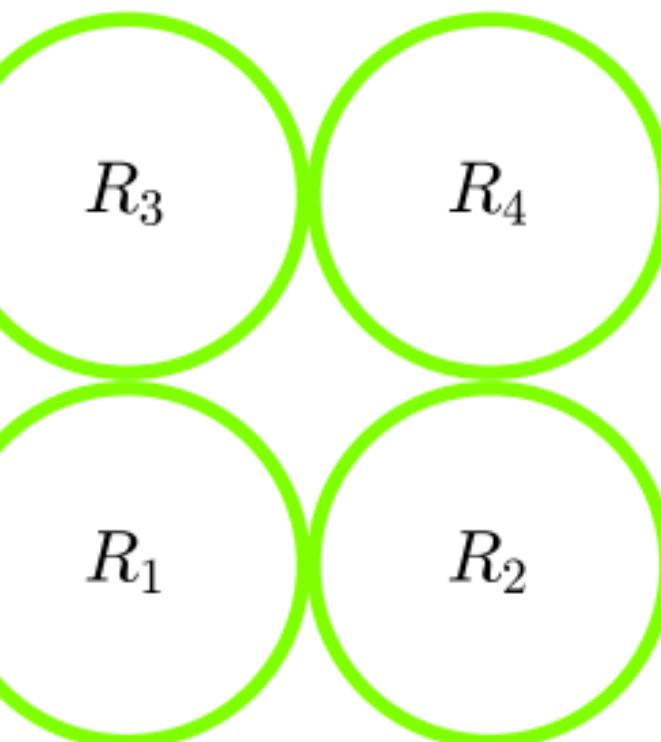


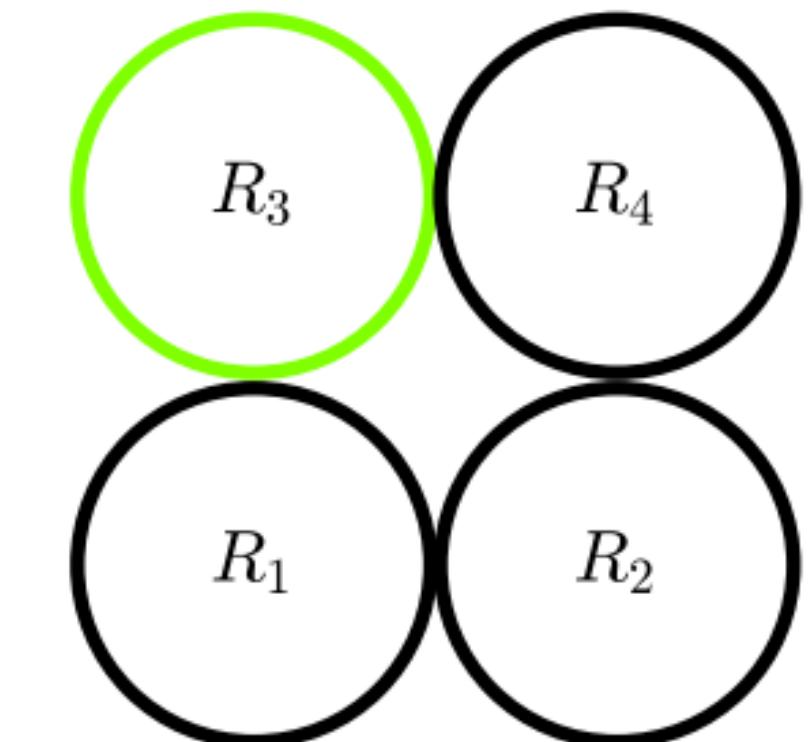
Stage 1 (15 min)



Stage 2 (15 min)



Stage 3 (15 min)



Operation  
 Idle