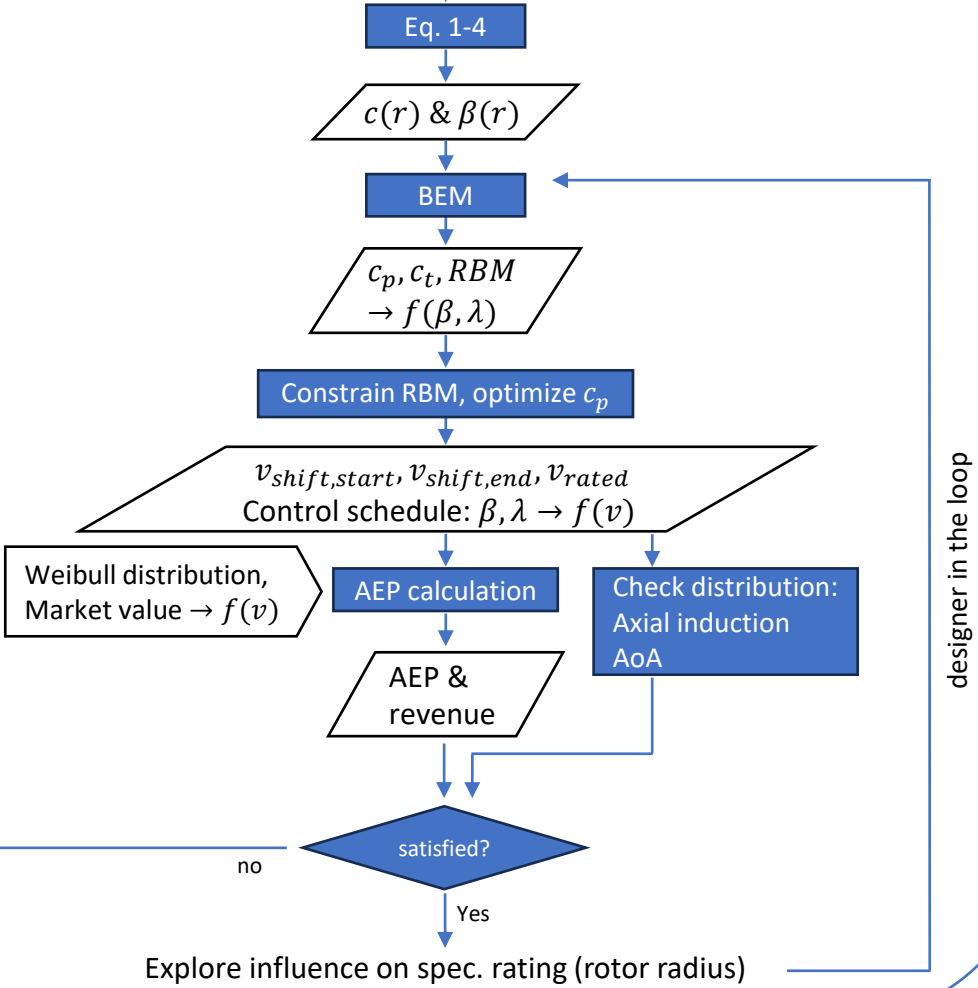


Aerodynamic optimization:

- Transition point between inner and outer blade section
- $\lambda_{d,outer}$ & $\lambda_{d,inner}$
- $a_{outer}(LW)$ & $a_{inner}(SW)$
- Twist offset \rightarrow influence on $a_{inner}(LW)$ & $\beta_{pitch}(v_{shift,end})$
- α_d (individually for each blade element)

designer in the loop



designer in the loop

Freeze: $c(r)$ & $\beta(r)$

SLSQP optimization

Aero-structural optimization (WISDEM, adjusted)

- Airfoil position (rel. thickness)
 - Spar cap thickness
- Constraints:
- Tip deflection
 - Blade eigenfrequencies
 - Strains in spar caps
 - Stall margin
- Objective: maximize COVE

Re-calculate once with new airfoil positions

Freeze rotor design

SLSQP optimization

Tower and monopile optimization (WISDEM)

- Outer diameter
 - Wall thickness
- Constraints:
- material stresses
 - shell buckling and global buckling
 - eigenfrequency
- Objective: Minimize combined structural mass of tower and monopile

Freeze design

Aero-servo-elastic simulations (openFAST)
Selected DLCs for extreme loads