This document includes:

- 1. Point-to-point response to the first reviewer
- 2. List of the major changes in the manuscript
- 3. Marked-up manuscript: changed sections with regard to the comments by reviewer 1 are marked in yellow

Reply to the comments of Reviewer No. 1

Annette Claudia Klein on behalf of the authors IAG, University of Stuttgart

May 28, 2018

The authors would like to thank the reviewer for his/her efforts and constructive comments again. They are very much appreciated and incorporated into the revised manuscript.

In this document the comments given by the 1st reviewer are addressed consecutively. The following formatting is chosen:

- The reviewer comments are marked in blue and italic.
- The reply by the authors is in black color.
- A marked-up manuscript is added. Changed sections with regard to the comments by reviewer 1 are marked in yellow.

Minor comments "Mi"

1. "The term 'far field' is mentioned first in the introduction, it should be explained at first use, instead of later in the text."

A short explanation has been added where the term 'far field' is first mentioned in the text, see [R1:Mi1] (page 3, line 70).

2. "3.1: The authors mention the integral length scale. How was it measured? Was it measured by integrating the autocorrelation of a hot-wire time signal and by applying Taylor's hypothesis? In that case it would make more sense to directly mention the integral time scale, instead of applying Taylor's hypothesis to find the length scale from the time scale and then inverse applying Taylor's hypothesis in the text to go back to the time scale."

The authors agree with the Reviewer! That was a cumbersome description.

The approach was exactly as described by the Reviewer. The sentence was reformulated and adapted to the chronological order of the results, see **R1:Mi2** (page 13, line 278). However, both information (time scale and length scale) are still present in the text because thereby, more information can be provided to the reader and no calculation is necessary on their part.

3. "Throughout the text, the authors should round numbers (e.g. estimates for uncertainty) to only the significant digits. For example, an uncertainty of 1% instead of 1.12%."

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The percentual data has been changed, see [R1:Mi3-a] (page 17, line 374), [R1:Mi3-b] (page 17, line 382), [R1:Mi3-c] (page 19, line 415), [R1:Mi3-d] (page 19, line 418), [R1:Mi3-e] (page 19, line 419), [R1:Mi3-f] (page 21, line 445), [R1:Mi3-g] (page 22, line 464), [R1:Mi3-h] (page 29, line 557), [R1:Mi3-i] (page 29, line 559), [R1:Mi3-j] (page 30, line 566), [R1:Mi3-k]
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(page 30, line 566), R1:Mi3-l (page 30, line 577), R1:Mi3-m (page 31, line 584), R1:Mi3-n (page 31, line 584), R1:Mi3-o (page 31, line 585), R1:Mi3-p (page 32, line 607) and R1:Mi3-q (page 32, line 608).

4. "P13L21: typo 'walls was take into account'"

The typo has been corrected, see [R1:Mi4] (page 13, line 290).

5. "P14L22: Can the authors add a reference or short description to the mention of a 'Linear regime'?"

The sentence was slightly changed and a short description of the linear regime of the lift polar was added, see **R1:Mi5** (page 14, line 311).

6. "Equation (1): add units, degrees or radians?"

The units were added, see R1:Mi6 (page 14, line 314).

7. "P17L5 tupo: 'wirer'"

The typo has been corrected, see $\boxed{\mathbf{R1:Mi7}}$ (page 17, line 369).

8. "'However, the comparisons between measurement and calculation will be done anyway': this sentence can be removed."

The sentence has been removed, see R1:Mi8 (page 17, line 378).

9. "P25L14-15: If the absolute value of the incoming velocity is very similar with and without blockage, do the authors have any ideas/suggestion what is causing the larger difference for the angle of attack from blockage?"

The undisturbed inflow velocity is the same. However, the wake downstream of the turbine for the cases with wind tunnel can not expand as under far field condition, as the walls impede the expansion. Consequentely, the velocity in the rotor plane is higher for the case including wind tunnel. This leads to a higher AoA. More information about this topic can be found in Fischer et al. (2018) and in Klein et al. (2018). An additional sentence, see **R1:Mi9-a** (page 25, line 502), as well as the two references, see **R1:Mi9-b** (page 25, line 505) were added in the text.

10. "P30L14-15 This sentence isn't entirely clear to the reviewer."

The sentence was reformulated and split into two sentences, see **R1:Mi10** (page 30, line 578).

List of the major changes in the manuscript

The line numbers correspond to the marked-up manuscript, not of the revised version of the manuscript.

- 1 Introduction
 - page 1-3, line 70: information about far field added
- 3 Data acquisition
 - page 13, line 278-280: sentences about integral time scale revised
 - page 13, line 290: typo corrected
 - o page 14, line 311-313: information about the linear regime on the lift polar added
 - o page 14, line 315: units added
- 4 Results and discussion
 - page 17, line 369: typo corrected
 - o page 17, line 374: number rounded
 - page 17, line 378: sentence removed
 - page 17, line 382: number rounded
 - o page 19, line 415: number rounded
 - page 19, line 418: number rounded
 - page 19, line 419: number rounded
 - page 21, line 445-446: numbers rounded
 - page 22, line 464: number rounded
 - page 25, line 502-503: information about velocity added
 - page 25, line 505-506: references added
 - page 29, line 557: number rounded
 - page 29, line 559: number rounded
 - page 30, line 566: numbers rounded
 - page 30, line 577: number rounded
 - page 30-31, line 579-580: sentence reformulated
 - page 31, line 584: number rounded
 - o page 31, line 585: number rounded
 - page 32, line 607: number rounded
 - page 32, line 608: number rounded

About the suitability of different numerical methods to reproduce model wind turbine measurements in a wind tunnel with high blockage ratio

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and the bending moments.

Abstract. In the present paper, numerical and experimental investigations of a model wind turbine with a diameter of 3.0m are described. The study has three objectives. The first one is the provision of validation data. The second one is to estimate the influence of the wind tunnel walls by comparing measurements to simulated results with and without wind tunnel walls. The last objective is the comparison and evaluation of methods of high fidelity namely Computational Fluid Dynamics and medium fidelity namely Lifting Line Free Vortex Wake. The experiments were carried out in the large wind tunnel of the TU Berlin where a blockage ratio of 40% occurs. With the Lifting Line Free Vortex Wake code *QBlade*, the turbine was simulated under far field conditions at the TU Berlin. Unsteady Reynolds-averaged Navier-Stokes simulations of the wind turbine, including wind tunnel walls and under far field conditions, were performed at the University of Stuttgart with the Computational Fluid Dynamics code *FLOWer*.

Comparisons between experiment, the Lifting Line Free Vortex Wake code and the Computational Fluid Dynamics code include on-blade velocity and angle of attack. Comparisons of flow fields are drawn between experiment and the Computational Fluid Dynamic code. Bending moments are a compared between the simulations.

1 Introduction 15

A good accordance was achieved for the on-blade velocity and the angle of attack, whereas deviations occur for the flow fields

In order to improve wind turbines, new strategies and concepts have been developed over the last couple of years. Prior to their application on real wind turbines, they have to be analyzed in detail and the underlying processes have to be completely understood. In many cases, investigations take place on model wind turbines, which is less expensive than building a full size prototype. Moreover, in wind tunnel tests, reproducible inflow conditions can be created.

Bastankhah and Porté-Agel (2015), for example, investigated the interaction between the wake of turbines under yawed conditions. They used particle image velocimetry (*PIV*) for flow physics studies on this complex interaction phenomenon. In subsequent investigations, see Bastankhah and Porté-Agel (2017), they additionally used hot-wire anemometry to analyze the

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flow upsteam of the turbine, as well as in the near-wake and far-wake regions. Chamorro and Porté-Agel (2009) used hot-wire 23 anemometry to characterize, amongst others, the distribution of mean velocity and turbulence intensity in the cross section 24 25 of a wind tunnel at different locations downwind of a wind turbine. Medici and Alfredsson (2006) examined the wake of a 26 model wind turbine under uniform inflow and under the influence of free stream turbulence in terms of 3D effects. For these 27 investigations, as well as for the investigations of a model wind turbine under yaw misalignment, two-component hot-wires 28 were used to measure the velocity fields. 29 Even a micro wind farm can be installed in a wind tunnel to investigate the unsteady loading and power output variability, see 30 Bossuyt et al. (2016, 2017). Howland et al. (2016) used the same experimental setup of the micro wind farm to investigate the power output for a variety of yaw configurations. 31 Moreover, wind tunnel measurements can be used to validate and further develop numerical codes. In the MEXICO project (Schepers and Snel (2007)), comprehensive measurements of a three bladed rotor model of 4.5m diameter have been con-33 34 ducted. The experimental data were used, amongst other, to validate numerical methods. Bechmann et al. (2011), for instance, 35 used the PIV data, together with the pressure distribution, to validate their Computational Fluid Dynamics(CFD) simulations. Blind tests, for example of unsteady aerodynamics experiment as done in the NASA-Ames wind tunnel (Simms et al., 2001), 36 can be used to improve the development of wind turbine aerodynamics codes and the provided data can also be used for their 37 validation. 38 39 If the model wind turbine is investigated in a closed test section, the wind tunnel walls can influence the results. The extend of 40 this influence depends on the blockage ratio, which is defined as the rotor swept area divided by the wind tunnel cross section. 41 Schreck et al. (2007), as well as Hirai et al. (2008), investigated model wind turbines in wind tunnels with a blockage ratio of approximately 10% and made no blockage correction. Chen and Liou (2011) quantitatively investigated the effects of tunnel 42 43 blockage on the power coefficient of a horizontal axis wind turbine in a wind tunnel through experiments. They confirmed the results of Schreck et al. (2007) and Hirai et al. (2008), as they found, that the blockage correction is less than 5% for a 44 45 blockage ratio of 10%. Schümann et al. (2013), who experimentally investigated the wakes of wind turbines in a wind tunnel, also showed that for a blockage ratio smaller than 10%, no blockage effect should be experienced and the wind tunnel walls 46 47 can be neglected. Sarlak et al. (2016) performed Large Eddy Simulations (*LES*) in order to investigate the blockage effects on the wake and power characteristics of a horizontal-axis wind turbine. Thereby, the turbine was modelled with the actuator 48 line technique. They found, that for the operation of the wind turbine close or above the optimal tip speed ratio, even blockage 49 ratios which are larger than 5% will have a substantial impact on the turbine performance. 50 Fischer et al. (2018) performed unsteady Reynolds-averaged Navier-Stokes (URANS) simulations of a model wind turbine in 51 52 a cylindrically shaped wind tunnel. To save computational time, the rotational symmetry of the turbine was exploit and only 53 one third of the rotor was simulated. In such a 120°-model, periodic boundary conditions are used, solely one blade is taken 54 into account and the tower is neglected. In this wind tunnel, the blockage ratio is > 50%. A strong influence of the wind tunnel walls was experienced leading to a more than 60% increase of the driving forces and 25% of the thrust in average. The full 55 56 model of the same turbine in the real wind tunnel (blockage ratio 40%) was simulated by Klein et al. (2018). Thereby, an

increase of 25% in thrust and 50% in power was experienced.

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But until now, the performance of a model wind turbine at such a high blockage ratio has not been verified with experimental data.

Thus, the provision of experimental data for the validation of the numerical approaches is one of the three objectives of the present study. The second is the estimation of the influence of the wind tunnel walls. It will be evaluated by comparing *CFD* simulations with and without wind tunnel walls to experimental data. The third deals with the comparison of codes with different degrees of fidelity.

In the present paper, the same model wind turbine and wind tunnel as used by Klein et al. (2018) will be investigated experimentally and numerically. The studied Berlin Research Turbine (*BeRT*), see Pechlivanoglou et al. (2015), was designed and built by TU Berlin and *SMART BLADE GmbH* with a contribution of TU Darmstadt in the aerodynamic blade design. The measurements are conducted in a circuit wind tunnel and the simulations are performed with two methods with different degrees of complexity. A Lifting Line Free Vortex Wake (*LLFVW*) code (*QBlade*) simulates the turbine under free stream conditions. In the numerical setup of the *CFD* code *FLOWer*, the wind tunnel walls and the nozzle are taken into account, but also a case with far field **R1:Mi1**, where the walls are neglected and the boundaries of the setup are far off, is simulated in order to estimate the influence of the wind tunnel walls and to enable a better comparison to the *QBlade* results.

One baseline case and two different yaw-misalignment cases of the turbine are investigated in this study. All simulations are conducted with uniform inflow. At cutting planes upstream and downstream of the turbine, velocities are compared between experiment and *FLOWer*. The on-blade velocities and angles of attack (AoA), as seen by defined blade sections, are compared between experiment, *QBlade* and *FLOWer*. As the determination of the AoA in *CFD* is complex, two different methods are used in *CFD*. Moreover, the bending moments at the blade root are compared between *QBlade* and *FLOWer*.

The numerical and experimental investigation of the turbine is part of the *DFG PAK 780* project (Nayeri et al., 2015), where six partners from five universities work together in the field of wind turbine load control.

2 Methodology and setups

In the following, an overview of the characteristics of the setups is given in subsection 2.1. The experimental setup is described in detail in subsection 2.2, followed by the description of the numerical methods and setups of *QBlade* (subsection 2.3) and *FLOWer* (subsection 2.4).

2.1 Overview and general characteristics of the setups

As the paper deals with a multitude of cases and setups, the following subsection gives an overview and summarizes the particular characteristics of the setups.

As, according to Schepers (2012), wind turbines are exposed to yaw misalignment from 2% up to 10% of their operating time, these load cases play an important role in wind energy. Therefore, three different cases concerning the inflow direction are taken into account in the present paper. CaseBASE corresponds to the turbine with no yaw misalignment. In CaseYAW15,

the turbine is rotated by -15° (clockwise) around the vertical axis of the rotor plane. Usually, a turbine is rotated around the tower. However, as the model wind turbine is placed in a wind tunnel, a rotation around the tower would lead to different clearance distances of the blades to the wall for one revolution. Therefore, the turbine is rotated around the z-axis of the rotor in order to achieve a constant distance between blade tip and wind tunnel walls over a whole revolution. CaseYAW30 is rotated by -30° . In all simulations uniform inflow is considered. The experimental results have the affix $_{Exp}$, the ones of QBlade and the FLOWer results are designated by $_{FLOWer}$. The far field case of FLOWer has the addition $_{-FF}$. Table 1 gives an overview of the different cases.

Fig. 1 shows the surfaces of $CaseBASE_{FLOWer}$ and $CaseYAW30_{FLOWer}$. There, the unusual position of the nozzle,

Table 1. Overview of the cases.

Wind tunne	el		
Yaw	Experiment	QBlade	FLOWer
	$CaseBASE_{Exp}$		$CaseBASE_{FLOWer}$
-15°	$CaseYAW15_{Exp}$	_	$CaseYAW15_{FLOWer}$
-30°	$CaseYAW30_{Exp}$	_	$CaseYAW30_{FLOWer}$
Far field			
Yaw	Experiment	QBlade	FLOWer
0°	_	$Case BASE_{QBlade}$	$CaseBASE_{FLOWer-FF}$
-15°	_	$CaseYAW15_{QBlade}$	_
-30°	_	$CaseYAW30_{QBlade}$	_

which will be explained in section 2.2.1, and the uncommon yaw movement become obvious.

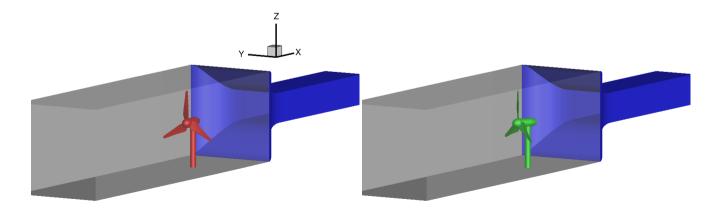


Figure 1. Surface for $CaseBASE_{FLOWer}$ (left) and $CaseYAW30_{FLOWer}$ (right).

2.2 Experimental setup 99

The experimental setup consists of the wind tunnel and the model wind turbine, which will be described in the following 100 sections. The blades of the model wind turbine are described in detail in an additional section, as they deliver the data for the 101 comparison with the numerical solutions.

2.2.1 Wind tunnel 103

The experiments are carried out in the large wind tunnel (GroWiKa) of the TU Berlin, Fig. 2 (Bartholomay et al., 2017), which 104 is a circuit wind tunnel and is driven by a $450 \mathrm{kW}$ fan. The $2 \times 1.4 \mathrm{m}^2$ cross section of the real test section is too small for 105 the model wind turbine, which has a large diameter to realize the investigation of spanwise locally distributed devices for 106 passive and active flow control in future investigations. Therefore, the real test section was shortened and the $4.2 \times 4.2 \mathrm{m}^2$ 107 settling chamber of the wind tunnel was extended to a total length of 5m and was then used as measuring section for the 108 model wind turbine. This configuration leads to the unusual fact that the nozzle is positioned downstream of the measuring 109 section. The velocity in the settling chamber used for the present investigations amounts 6.5ms⁻¹ and the turbulence intensity 110 is in average Ti < 1.5% and shows a fairly homogeneous distribution. Three screens are placed upstream of the turbine which 111 aim at increasing the homogeneity in the flow. Additionally, one filtermat is installed at the position of the most upstream 112 screen. Nonetheless, the turbulence intensity is higher in the settling chamber compared to the original test section and the 113 inflow velocity is not perfectly homogeneous. More information about the x-velocity can be found in subsection 4.1 or in 114 Bartholomay et al. (2017). The turbulence in the inflow might lead to a faster recovery of the wake and to higher fluctuations 115 of the loads compared to a case with lower turbulence. As the wind tunnel is short, the influence of the turbulence on the vortex 116 breakdown might be less pronounced than in a far field case or in a longer wind tunnel. Moreover, Medici and Alfredsson 117 (2006) showed, that up to x/d = 2, the initial wakes for a case with and without free stream turbulence are quite similar, even 118 with a higher turbulence intensity as in the present setup. However, the blockage ratio by Medici and Alfredsson (2006) was 119 less than 3\% and consequently much smaller than in the present case. 120

2.2.2 Berlin Research Turbine (*BeRT*)

The Berlin Research Turbine (*BeRT*), Fig. 3, has a rotor diameter of 3m with a tower height of 2.1m. The three blades are 123 exchangeable and equipped with the *Clark-Y* airfoil throughout the complete blade radius from tip to hub. This airfoil has a 124 maximal thickness of 11.8% and was used as it provides attached flow for low Reynolds numbers, as they occur in the blade 125 root region (e.g. $Re_{15\%R} = 170000$). Moreover, it has a good effectiveness of flaps, which will be investigated on the turbine 126 in future experiments and simulations. The twist was chosen so that the local angle of attack stays constant over the span. 127 In order to get a defined transition position for the *CFD* simulations, zig-zag tape has been placed on the blades. The height 128

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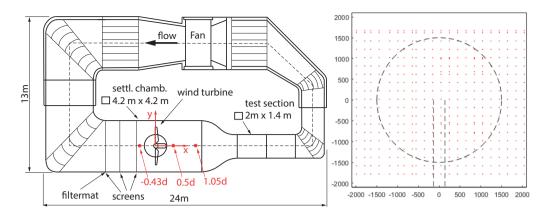


Figure 2. Large wind tunnel of the TU Berlin (left) and hot-wire measurement position in each cross-plane (right), (Bartholomay et al., 2017). The dashed lines in the right picture indicate the rotor and the tower.

of the turbulator was estimated experimentally in an additional 2D experiment. It is adapted to the Reynolds number, which varies with the rotor radius, and is consequently staggered. It amounts h=0.75mm inboard up to h=0.21mm outboard on the suction side and h=0.95mm inboard up to h=0.50mm outboard on the pressure side. On the suction side, the leading edge of the tape was positioned at 5% chord, on the pressure side at 10% chord. As the main goal of the turbine is to deliver data for the comparison to simulations and to test and analyze flow control devices and not to compare the overall performance to a turbine in the free field, a realistic scaling was of subordinate interest.

135 The turbine data is summarized in Table 2 (Bartholomay et al., 2017; Pechlivanoglou et al., 2015; Vey et al., 2015).

Table 2. Summary of the turbine specifics.

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Tower height	2.1m
Tower diameter	$0.273 \mathrm{m}$
Rotor diameter	$3.0 \mathrm{m}$
Rotor overhang	$0.5 \mathrm{m}$
Rotor blade airfoil	Clark-Y
Rated RPM	$180min^{-1}$
Inflow velocity	$6.5 \mathrm{ms}^{-1}$
TSR	4.35
3-hole probe position	65%R, 75%R, 85%R
Reynolds number (75% R)	265000

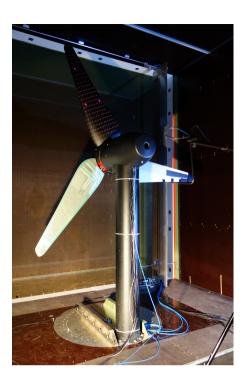


Figure 3. The model wind turbine *BeRT* in the wind tunnel.

The model creates a significant level of blockage of $\beta = A_{BeRT}/A_{tunnel} = 40\%$. This value is far beyond blockage ratios 137 where correction methods have proven their applicability. But as one of the aims of the present study is the comparison between 138 experiment and simulation, and not to quantify the overall performance to a turbine in the far field, the high blockage has only 139 a small impact on the validity of the results. Data acquisition is achieved by National Instrument hardware in the rotating and in the non-rotating system. In the former, a 141 cRIO 9068 platform with 9220 modules rotates with the turbine and acquires data from sensors placed on the blades. In the 142 non-rotating setup, a National Instruments cDAQ 9188 with 9220 modules platform collects data from additional sensors, such 143 as tower / nacelle acceleration and tower base strain for thrust measurements. Data transmission between the two systems and 144 the control computer is achieved by WiFi connection. Further information on the setup is found in (Vey et al., 2015).

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2.2.3 Blades 147

The turbine is equipped with two baseline blades and one smart blade. The smart blade is equipped with a multitude of sensors 148 and actuators for trailing edge flap deployment, whereas one of the baseline blades is equipped with blade root bending sensors. 149 Besides that, no other sensors or actuators are mounted on the baseline blades (Bartholomay et al., 2017). 150

The smart blade, Fig. 4, is equipped with pressure ports, strain gauges at the blade root, acceleration sensors at the tip, 3-hole 151

probes to measure the angle of attack at 65%R, 75%R and 85%R, trailing edge flap actuators and encoders to measure the flap position. The pressure sensors are *Sensortechnics HCL0075E* and the blade strain gauges are of type *FAET-A6194-N-35-S6/EL*. For the current study, the flaps were not deflected but fixed in their neutral position (Bartholomay et al., 2017). The three-hole probes, their holder and tubing change the flow around the blade. The equipment is positioned on the pressure side, as in contrast to the suction side, this side is less prone to separation. It is assumed that the presence of the installation leads to higher camber and therefore a higher local lift. Nonetheless, the installation of multi-hole probes is a common practice on research turbines, see Castaignet et al. (2014); Gallant and Johnson (2016); Pedersen et al. (2017). The strain-gauges for the determination of the blade root bending moments are glued on the bolt, Fig. 4, that connects the blades to the hub. The full-bridge aims to mitigate cross-talk effects that influence the measurement results. Nonetheless, as positioning the strain gauges on the circular bolt is challenging, cross-talk effects are present on the results of the sensors. The main sources of cross-talk are edgewise bending moments on the flapwise sensor and vice versa, axial forces due to weight and centrifugal acceleration, but they can also be caused by the blade twist. The first two effects can be quantified by calibration and compensated for measurements.

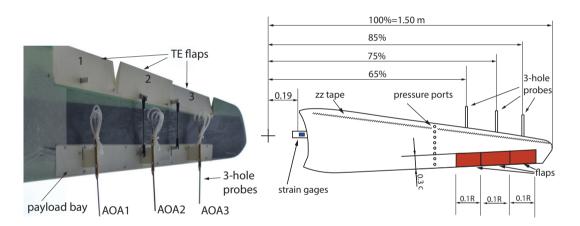


Figure 4. Smart blade, modified from (Bartholomay et al., 2017).

2.3 The Lifting Line Free Vortex Wake Code *QBlade*

167 The next two parts describe the numerical methods of *QBlade* and give some information about the numerical setup.

168 2.3.1 Numerical methods of *QBlade*

The Lifting Line Free Vortex Wake (*LLFVW*) computations in this study are performed with the wind turbine design and simulation tool *QBlade* (Marten et al., 2010, 2016, 2015), which is developed at the Technical University of Berlin. The *LLFVW* algorithm is loosely based on the non-linear lifting line formulation as described by Van Garrel (2003) and its implementation in *QBlade* is used to simulate both HAWT and VAWT rotors.

Rotor forces are evaluated on a blade element basis from tabulated lift and drag polar data. The wake is modelled with vortex 173 line elements, which are shed at the blades trailing edge during every time step and then undergo free convection behind the 174 rotor. Vortex elements are de-singularized using a cut off method, as described by Marten et al. (2016), based on the vortex 175 core size. Viscous diffusion in the wake is accounted for through vortex core growths term. 176 The tower shadow is taken into account by using a model derived from the work of Bak et al. (2001), in which the tower is 177

modelled through a combination of the analytical potential flow around a cylinder superimposed with an empirical downwind 178

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The effects of unsteady aerodynamics and dynamic stall are introduced via the ATEFlap aerodynamic model. This model re- 180 constructs lift and drag hysteresis curves from a decomposition of the lift polars and has been adapted to be implemented into 181 the free vortex wake formulation of OBlade, see Wendler et al. (2016). The computational efficiency of the LLFVW calculations is increased through a GPU parallelization of the wake convection step via the OpenCL framework. 183

2.3.2 Numerical setup of *QBlade*

wake model based on a tower drag coefficient.

As it is currently not possible to include the wind tunnel walls into the LLFVW simulations of QBlade, far field simulations 186 were conducted.

The lift and drag polar data for the rotor's Clark-Y airfoil is obtained through XFOIL (Drela and GILES, 1987) calculations 188 (NCrit = 9) and forced transition at leading edge) for a range of Reynolds numbers and then extrapolated to 360° angles of 189 attack using the Montgomerie method (Montgomerie, 2004). Although there are similarities between the Lifting Line Free 190 Vortex Wake method and the Blade Element Momentum Theory (BEM), the LLFVW has a main advantage when compared 191 to BEM codes. This advantage comes from the calculation of the induction from the three dimensional representation of the 192 wake. In this representation the calculation of induction is not limited to an annular averaged rotor disc, but can be accurately 193 calculated at any point in the computational domain and any point in time. In addition to that, the wake always contains the 194 history of the flow (through vortex elements from previous time steps) which gives the ability to simulate transient events with 195 a much higher accuracy than the BEM. Furthermore, other induction related effects such as blade hub and tip losses are directly 196 modelled in this formulation. Effects such as yaw error, wake memory, transient or sheared inflow are directly included in the 197 LLFVW through the explicit calculation of the wake evolution in three dimensions. Overall the LLFVW method relies on far 198 less semi-empirical corrections than the BEM when the operating conditions deviate from idealized uniform steady state inflow 199 conditions. And thus it produces results with increased accuracy for a range of operating conditions. The advantages of vortex 200 codes over traditional BEM methods, especially in unsteady operating conditions, have already been presented in numerous 201 publications such as Marten et al. (2016); Saverin et al. (2016a, b).

The main simulation parameters used in the *LLFVW* simulation of this study are given in Table 3.

The azimuthal discretization of 5° was chosen to achieve a compromise between computational efficiency and accuracy. The 204 wake was fully resolved for eight revolutions to obtain high quality results in rotor plane region, after which it was truncated. 205 This means, that a wake element is removed from the domain after the rotor completes eight full revolutions after it has been 206

Table 3. Main parameters of the *QBlade* simulations.

Azimuthal discretization	5°
Blade discretization	21 (sinusoidal spacing)
Maximum wake length	8rev
Simulation length	16rev
Initial vortex core size	0.025m
Turbulent vortex viscosity	50

released from the blades trailing edge. The blade was discretized into 21 panels in radial direction using sinusoidal spacing to obtain a higher resolution in the tip and hub regions where the largest gradients in circulation are expected. The simulation was carried out over 16 revolutions resulting in 1152 time steps and a maximum of 52,000 wake segments. Fig. 5 shows a snapshot of the *LLFVW* simulation after four rotor revolutions.

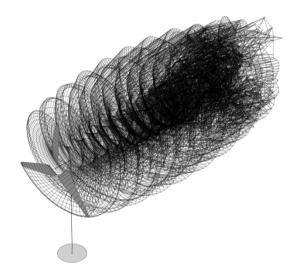


Figure 5. Snapshot of the *LLFVW* simulation after four rotor revolutions.

2.4 The CFD Code FLOWer

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In the following, general information about *FLOWer* are given. Moreover, information about the numerical FLOWer setup are provided.

2.4.1 Numerical methods of FLOWer

The URANS simulations are carried out using the block-structured solver FLOWer, which uses the finite volume method. It 216 solves the compressible Navier-Stokes-Equations and was developed by the German Aerospace Center (DLR) in the course of 217 the MEGAFLOW project (Kroll et al., 2000) whereas wind energy specific extensions were made at the Institute of Aerody-218 namics and Gas Dynamics (IAG) of the University of Stuttgart. For the temporal discretization, an implicit dual time stepping 219 scheme is used (Jameson, 1991). The space is discretized with a second order central discretization scheme JST (Jameson 220 et al., 1981). For the modelling of the turbulence, the Menter SST turbulence model is used and the simulations are performed 221 fully turbulent. All components of the setup are meshed separately with a fully resolved boundary layer ($y^+ \approx 1$) and all grids 222 are overlapped, using the CHIMERA technique (Benek et al., 1986). The process chain, as used for the present investigations, 223 was developed at the *IAG* (Meister, 2015). 224

2.4.2 Numerical setup of *FLOWer*

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The numerical setup consists of eleven grids: background grid (wind tunnel WT or far field FF), hub, nacelle, 3×connection 226 for the blade (blade con), 3×blade, tower and connection for the tower (tower con). The number of cells per grid for all cases 227 228 can be found in Table 4.

Altogether, the setup in the wind tunnel has 40.1 mio cells. In the far field case, where the wind tunnel walls are not modelled

Table 4. Cell number in mio of the individual grids for the wind tunnel and far field cases.

Wind tunnel (WT)							
Name	WT	Hub	Nacelle	Blade con	Blade	Tower con	Tower
No. of cells [mio]	11.7	2.2	1.3	0.5	7.2	0.2	1.6
Far field (FF)							
Name	FF	Hub	Nacelle	Blade con	Blade	Tower con	Tower
No. of cells [mio]	14.7	2.2	1.3	0.5	5.5	0.2	1.6

and the background grid has a large expansion, the setup features 38.0 mio cells.

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The blade is meshed automatically and is of CH-topology. The boundary layer is fully resolved with 37 grid layers, ensuring 231 $y^+ < 1$ for the first grid layer. Around the airfoil 181 cells were used, in spanwise direction 145 cells for the wind tunnel case 232 and 101 for the far field case. For the wind tunnel case, at around 60% of the radius and at around 90% of the radius, spanwise 233 refinements were introduced, which ensure a proper transition for future trailing edge flap deflection. The meshes for all other 234 components, except the far field mesh, are created manually.

Klein et al. (2018) already showed that the wind tunnel walls, the tower and the nozzle behind the turbine have a significant 236 influence on the turbine performance. Therefore, they are taken into account for the present CFD simulations. The $4.2 \times 4.2 \text{m}^2$ 237

- settling chamber of the *GroWiKa* begins 1.245m upstream of the rotor plane and is 5.0m long. As the original test section of 238 239 the wind tunnel is located behind the settling chamber, in this configuration, the nozzle is located behind the "new" test section. 240 It has a total length of 3.0m and a tapering of 2.2. The wind tunnel walls are realized as slip walls, whereby an approximated displacement thickness, based on the turbulent flow over a flat plate, is added on the real walls. This leads to a constant reduc-241 tion of the cross section over the whole settling chamber. 242 243 In order to prevent the convection of disturbances from the inflow and outflow planes of the computational domain into the measuring section, the wind tunnel was extended to a length of approximately 16.5R, whereas the rotor plane is located after 244 approximately 7.5R. The cells around the turbine have an extension of $0.025 \times 0.025 \times 0.025 \text{m}^3$. In the direction of the inflow, 245 the cells are stretched up to $0.4 \mathrm{m}$ in x-direction, at the outflow, they measure $0.2 \times 0.025 \times 0.025 \mathrm{m}^3$. The inflow boundary is 246
- 247 realized as far field and at the outflow, a constant pressure is defined in order to maintain mass continuity. 248 As the wind tunnel and the nozzle could not be taken into account in *QBlade*, yet, a far field case was created, too. Thereby, 249 the refinement for the flaps in the blade mesh was not realized. The background mesh for the far field case was created by 250 an automated script (Kowarsch et al., 2016), which uses hanging grid nodes for the refinement. Usually, in a H-topology, 251 the refinement is not only at the designated spot, but has to be taken along to unnecessary areas. With hanging grid nodes, 252 refinements can be realized only where they are needed. The grid has an overall length of 20.5R (8R upstream and 12.5R253 downstream of the rotor), a width of approximately 24.6R and a height of approximately 14R. Consequently, the boundaries are, according to Sayed et al. (2015), far away enough to prevent disturbances on the solution. The boundaries, except the bot-254
- tom, which is realized as slip-wall, are realized as far field boundary condition. Around the turbine, the cells have a dimension of $0.025 \times 0.025 \times 0.025 \text{m}^3$, at the borders $0.1 \times 0.1 \times 0.1 \text{m}^3$.
- For a one third model a grid convergence index study according to Celik et al. (2008) was already performed (Fischer et al., 2018). The extrapolated relative errors between the appropriate grids and the extrapolated values of a theoretical ideal mesh, which were determined in the course of this investigation, amount 0.63% for power and 0.02% for thrust. As the grids used for the present investigation are partly finer resolved than the ones used in the sensitivity analysis, a renewed investigation for the full model was not performed. As the cell number is limited in the numerical simulation and the modelling effort is significant, measuring equipment in the wind tunnel and on the blades was not taken into account.
- For the wind tunnel cases, the simulations were performed until convergence of the loads was achieved. This occurs when the difference between the average of torque and thrust over five revolutions and the average of the following five revolutions is < 0.1%. Afterwards, the average of the last five revolutions were used for the evaluation. For the present investigation, 45 rotor revolutions were calculated in total. The temporal discretization corresponds to 1.5° azimuth and 100 inner iterations for the
- cases including wind tunnel walls and 1.5° azimuth with 30 inner iterations for the far field case.

3 Data acquisition

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This section deals with the data acquisition of the velocity planes, the on-blade velocity and angle of attack as well as of the bending moments for each the experiment and the simulations. Fig. 6 shows the position of the velocity planes as well as the

evaluation surfaces for the CircAve (LineAve with circles) method for the AoA determination in FLOWer (see subsection 3.2) 271 exemplary at blade 1 and the surfaces used for the RAV method of the AoA determination in FLOWer (see subsection 3.2).

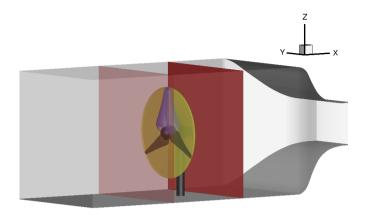


Figure 6. Position of the velocities planes for the RAV method (yellow), surface for the determination of the AoA with the CircAve method (blue) and velocity planes (red).

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Generation of the velocity planes

In the experiment, the three red dots in Fig. 2 (left) at x = -0.43d, x = 0.5d and x = 1.05d indicate where hot-wire measurements are conducted. A semi-automatic traverse with four cross-wire probes with a measurement frequency of $f_s = 25 \mathrm{kHz}$ 275 and a cut-off frequency of $f_{cut} = 10 \text{kHz}$ is used. Each of the 608 measurement positions, Fig. 2 (right), in each cross-section 276 is measured for $T_s = 16$ s. This time is assumed to be long enough for good statistics for the current setting as the measured 277 R1:Mi2 integral time scale is < 0.023s, which is considerably smaller than the acquisition time of 16s. With the inflow 278 velocity of $6.5 \,\mathrm{ms^{-1}}$ as convective velocity, an integral length of $0.023 \,\mathrm{s} \cdot 6.5 \,\mathrm{ms^{-1}} = 0.15 \,\mathrm{m}$ is calculated based on Taylor's 279 hypothesis. Offset correction between the probes was realized by repeating 19 measurement points along a vertical line with 280 all four probes. For each measurement position, the mean value of all four measurements was calculated and used as reference. 281 Subsequently, the offset of each probe was calculated. This offset was averaged over all measurement points. Thereby, the 282 offset for each probe was calculated, which was then applied to all measurements in the post-processing. The calibration of the 283 probes was done with the help of a nearby pitot-probe at different wind tunnel velocities. The error of the hot-wire measurements is the sum of the calibration setup error (pitot-tube, pressure sensor) and the hot-wire 285 anemometry hardware. The latter was calculated by measuring multiple points in each test case with all probes and the largest 286 deviation is defined as the error. In the present case it amounts 3.3%, which corresponds to $0.33 \mathrm{ms}^{-1}$ in reference to the maximum calibrated velocity. This is in good agreement with error estimations given in literature, see Finn (2002). The total error, 288 including calibration setup, is calculated to 4.4%, corresponding to 0.44ms⁻¹. Only the simulation including wind tunnel walls | R1:Mi4 | has been taken into account for the comparison of the velocity 290

planes. In this setup, at each point of the numerical grid, data was extracted for the planes and averaged over five revolutions. 291

In order to evaluate the differences between measurement and simulation, the results of the simulation are interpolated to a grid with the same grid points as the measurement points and the results are subtracted.

3.2 Extraction of the on-blade velocity and the angle of attack

The angle of attack (AoA) is the angle between the velocity, as seen by the blade (on-blade velocity), and the airfoil chord. Generally, deriving an angle of attack in rotating domain is somewhat difficult, as the AoA is a two-dimensional value. Moreover, the blade deflects the streamtraces due to its induction and therefore changes the value of the AoA. In the experiment the AoA and the on-blade velocity are measured by three-hole probes located at 65%R and 85%R. The derivation of the section-wise values, referenced to the quarter-chord point of each section, is detailed by Bartholomay et al. (2017) and will be explained here shortly. Generally, this measurement method is advantageous, as no static tunnel reference pressure is needed and short tubing, as the pressure sensors are located in the blade, mitigates possible delay effects. The three-hole probes measure the α_{probe} and $U_{rel,probe}$ in reference to the probe position upstream of the wing. These values are derived by calibration of the pressure differences between tubes to the flow angle and velocity. However, when mounted on the wing, the results are affected by the induction of the blade and therefore need to be translated into the sectional angle of attack α and the relative velocity U_{rel} . In this project a procedure based on two dimensional flow assumption on the wing, Fig. 7, was employed.

Herein, α_{probe} is first rotated into the local coordinate system, which is based on the local chord, to derive $\alpha_{probe,section}$.

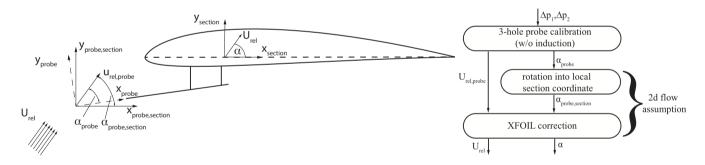


Figure 7. Schematic and flow chart of derivation of the section-wise AoA (Bartholomay et al., 2017).

Subsequently, a look-up table is used, that was derived by viscous XFOIL (Drela and Youngren, 2008) calculations. This table correlates the measurement at the probes head upstream of the wing to the actual local section angle of attack α . Thereby, the induction effect is accounted for and α and U_{rel} are found. The $\boxed{\textbf{R1:Mi5}}$ analysis showed, that the dependency of the local flow angle at the probe to the actual AoA is almost a first order function in the linear region of the lift polar (the AoA range where the lift has a nearly constant slope). The approximated equation (Eq. 1) gives information about the order of conversion for this 2D approach. $\boxed{\textbf{R1:Mi6}}$

$$\alpha = 0.58^{\circ} \cdot \alpha_{probe} - 0.64^{\circ} \tag{1}$$

The data-set was created by analyzing polars from $\alpha = -30^{\circ}$ to 30° in steps of 0.5° . Steps in-between are interpolated. This 315 procedure requires two-dimensional flow over the blade, which is assumed to be appropriate in this case, in comparison to 316 quantitative tuft flow analysis (Vey et al., 2015), which indicated little three-dimensional effects on the surface flow. 317 In order to estimate the measurement error of the three-hole probes, data sets from calibrations of the probe alone and of measurements of the probe installed in a 2D-wing setup were analyzed. The data sets include variation of AoA from -30° to 30° 319 and the variation of the free stream velocity. From this analysis, which also includes the error of the induction correction and 320 sensor uncertainties, the maximal absolute error for AoA was estimated to be 0.8° (considering only the attached flow regime) 321 and for the on-blade velocity to be 0.4ms^{-1} . 322 In *QBlade*, the angles of attack are evaluated at the quarter chord position of the airfoils at the lifting line (the bound vorticity) 323 of the rotor blades. The angle of attack is calculated from the part of the absolute velocity vector that lies inside the respective 324 airfoils cross sectional plane – which corresponds to the on-blade velocity. The absolute velocity vector itself is a superposition 325 326 of the inflow, relative, wake-induced and self-induced velocity vectors. Different methods to derive the effective sectional AoA from 3D CFD predicted flow fields are compared and evaluated by Jost 327 et al. (2018). Details of the methods are described in that manuscript. The two methods, which are most suitable for the present 328 case, are used for the AoA extraction shown in this paper. The reduced axial velocity method (herein after called RAV) uses 329 two planes, one upstream and one downstream of the rotor (see Fig. 6). In these planes, the average velocities are calculated 330 and afterwards the velocity components are used to determine the velocity in the rotor plane without the induction of the blade. 331 The method bases on the method of Johansen and Sørensen (2004), who determined airfoil characteristics from 3D CFD rotor 332 computations. It was successfully applied by Jost et al. (2016) to investigate unsteady 3D effects on trailing edge flaps, and by 333 Klein et al. (2014) for CFD analysis of a 2-bladed multi-megawatt turbine. In the line averaging method (LineAve or CircAve), 334

3.3 **Determination of the bending moments**

coefficients.

the results are averaged over five revolutions.

In the present paper, the flapwise (out-of plane) moment (M_u) and the edgewise (in plane) moment (M_x) are investigated. Due to problems with the full-bridge strain-gauge setup in the experiment, strong fluctuations are visible in the raw data and 340 heavy filtering was necessary. Therefore, the bending moments can not yet be considered as valid basis for quantitative com- 341 parisons and code validation purposes. 342 In the LLFVW method of QBlade the blade bending moments are evaluated by summing up the elemental blade forces, ob- 343 tained from an integration of the normal and tangential forces along the blade span that are obtained via the stored airfoil 344

the AoA is determined by averaging the velocity over a closed line around each blade cut (see Fig. 6). For both approaches, 335

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In the CFD simulation, the bending moments in the blade root result from the pressure and friction on the blade surface. For 346 each surface cell the forces are computed and multiplied with the corresponding radius. Then, they are averaged over five 347

revolutions.

4 Results and discussion

4.1 Comparison of the velocity planes

The velocity planes, which are taken into account in the present study, are placed 0.43d upstream and 0.5d downstream of the rotor plane (see Fig. 6). The plane 1.05d downstream of the rotor plane (see Fig. 2), is neglected in the present study, as the evaluation would not have brought further benefit for the paper. Moreover, at this location, the influence of the nozzle is already present, which influences the wake development on top of the wind tunnel walls.

Fig. 8 (left) shows the velocity in x-direction for the measurement and the right picture for the FLOWer wind tunnel simulation 0.43d upstream of the rotor plane. The measuring points are shown as black dots. The dimensions of the wind tunnel, as well as the model wind turbine, are illustrated by dashed lines. Moreover, an isoline with the undisturbed inflow velocity of 6.5ms^{-1} is shown. The view direction in this picture, and in all following figures of the velocity planes, is from downstream to upstream.

The turbine blockage effect can be observed in both figures. However, the velocity distribution in the simulation is smoother

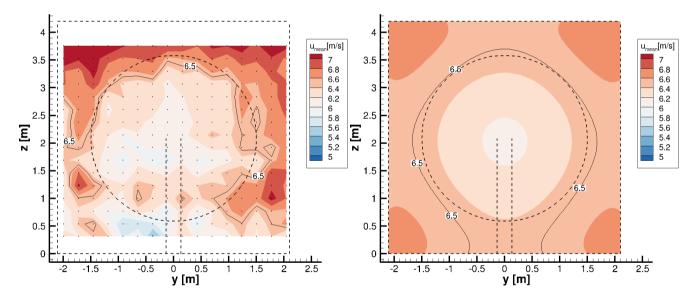


Figure 8.: Hot-wire measurements (left) and simulated velocity plane (right) of the x-velocity 0.43d upstream of the rotor plane. The dashed lines illustrate the wind tunnel and the turbine. Isolines show the undisturbed inflow velocity of 6.5ms^{-1} . The dots in the left figure show the discrete measuring points.

and axisymmetric, leading to a clearly defined blockage, whereas it is more frayed in the experiment. Due to the location of the settling chamber after a corner, see Fig. 2, the measured x-velocity on the left side differs slightly to the velocity on the right side. Additionally, a difference at the bottom and upper position is apparent. As due to constructive reasons, the mounting

of the aforementioned filtermat (see subsection 2.2.1) leaves a small gap at the ceiling of the wind tunnel, a small velocity 364 overshoot is present at the top of the inflow test-section. In the simulation, a slightly higher velocity can be seen in the corners 365 of the wind tunnel. 366

In the experiment, multiple causes of possible measurement errors, such as temperature compensation or induction of the 367 traversing system are analyzed and ruled out. Therefore, the horizontal inequalities seem to result from the design of the wind 368 tunnel. More information about the hot R1:Mi7 wire measurements and possible reasons for the inequality of the flow field 369 can be found in Bartholomay et al. (2017). 370

Table 5 gives an overview of some mean parameters characterizing the velocity plane 0.43d upstream of the rotor plane. In the 371 experiment, the averaging was done over the measuring time, in the simulation over five revolutions. The mean velocities in

Table 5. Mean parameters for the velocity plane 0.43d upstream of the rotor plane.

	$\overline{u} [\mathrm{ms}^{-1}]$	$\overline{\sigma_u} [\mathrm{ms}^{-1}]$	$\overline{Ti}_{global}(uv)$ [%]
Measurement	6.42	$8.50 \cdot 10^{-2}$	1.20
FLOWer	6.47	_	_

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streamwise direction are slightly smaller than the desired velocity, both for measurement and simulation. However, as the differences are < 0.5% in the simulation and |**R1:Mi3-a**| $\approx 1\%$ in the measurement, the reference velocity can still be considered 374 as 6.5ms^{-1} . As uniform inflow was used in the present simulation, the standard deviation and turbulence intensity are negligible. The turbulence intensity of the measurement corresponds to the value of the wind tunnel, which was already mentioned in 376 subsection 2.2.1. The unsteady inflow in the experiment and the uniform inflow in the simulation lead to a discrepancy in the 377 setups. R1:Mi8 The influence of the turbulence on the results will be discussed later in this document and reviewed in future 378 investigations.

In Fig. 9, the relative difference between simulation and measurement with regard to the mean inflow velocity of 6.5ms⁻¹ is 380 shown. 381

The differences between both velocity planes are small as the average deviation amounts $|\mathbf{R1:Mi3-b}| \approx 3\%$. Except for a small 382 area at the bottom of the wind tunnel (around z = 0.5m and between -1m < y < 0m), the difference is lower than $\pm 10\%$ of 383 the desired inflow velocity, which corresponds to $\pm 0.65 \text{ms}^{-1}$. 384

Fig. 10 shows the velocity in x-direction 0.5d downstream of the rotor plane, for the measurement (left) and for the simulation 385 (right). Again, the measuring points are indicated by black dots, the dimensions of the wind tunnel and the model wind turbine 386 by dashed lines. An isoline with the mean velocity of $6.5 \mathrm{ms}^{-1}$ is shown, too. 387

Some aspects, as already seen upstream of the rotor (Fig. 8) are apparent downstream of the rotor, too. For example the higher 388 velocity over the ceiling in the measurement. Or the smoother, axisymmetric streamwise velocity in the simulation. In both 389 figures (left and right), the wake of the rotor, indicated by lower velocity, can be seen clearly. Around the rotor, as a result of 390 limited space due to the wind tunnel walls, higher velocities are achieved. Again, in the experiment, the velocity at the upper 391

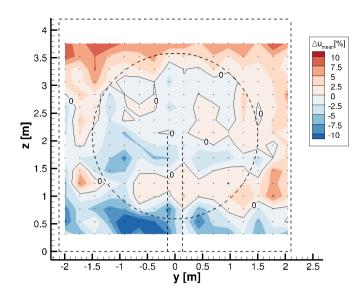


Figure 9. Relative velocity difference between measurement and simulation with regard to the undisturbed reference inflow velocity of 6.5ms^{-1} , 0.43d upstream of the rotor plane. The dashed lines illustrate the wind tunnel and the turbine. Isolines show 0% deviation. The dots show the discrete evaluation points.

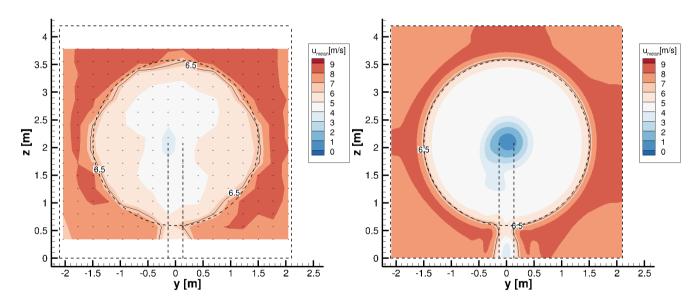


Figure 10. Hot-wire measurements (left) and simulated velocity plane (right) of the x-velocity 0.5d downstream of the rotor plane. The dashed lines illustrate the wind tunnel and the turbine. Isolines show the mean inflow velocity of 6.5ms^{-1} . The dots in the left figure show the discrete measuring points.

part of the wind tunnel is slightly higher than at the bottom.

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This missing turbulence in the simulated wind tunnel is the reason why the border of the rotor wake is almost a perfect circle

in the right picture, whereas it is more smeared in the measurement. The decay of the tip vortices has not yet started so shortly 394 behind the rotor plane. As the simulation has a finer resolution, the velocity distribution is smoother there. In the simulation, 395 there is a stronger velocity deficit in the wake of the nacelle. This can have several reasons. In the simulation, the missing 396 inflow turbulence might have a small effect on the stability of the wake, but is certainly not the main reason for the deviation, 397 see Medici and Alfredsson (2006). In the experiment, the boundary layer of the nacelle is not tripped, whereas a fully turbulent 398 approach is used in the simulation. These differences concerning the boundary layer of the nacelle might lead to a different 399 recovery of the wake of the nacelle. Due to the flow separation on the nacelle, the flow in the wake of the nacelle is highly 400 unsteady and the main flow direction is not clearly defined (angles larger than $\pm 60^{\circ}$ occur in the simulation), whereby proper 401 working conditions of the x-wire probe are no longer guaranteed. Therefore, the measured x-component of the velocity is 402 influenced by the y- and z-component, which could also lead to deviations between measurement and simulation.

An overview of some mean parameters characterizing the velocity plane 0.5d downstream of the rotor plane are given in Table 404 6.

Again, the mean velocity almost corresponds to the desired reference velocity, as the differences between the actual velocity

Table 6. Mean parameters for the velocity plane 0.5d downstream of the rotor plane.

	$\overline{u} [\mathrm{ms}^{-1}]$	$\overline{\sigma_u} [\mathrm{ms}^{-1}]$	$\overline{Ti}_{global}(uv)$ [%]
Measurement	6.53	$6.76 \cdot 10^{-1}$	7.01
FLOWer	6.48	$3.17 \cdot 10^{-1}$	3.71

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and 6.5ms^{-1} are < 0.5% both for measurement and simulation. Due to the closed wind tunnel and the mass continuity, bigger 407 differences would not have been physical. As the tip and root vortices, as well as the separation behind the nacelle, lead to 408 velocity fluctuations, the standard deviation, as well as the turbulence intensity, increase compared to the plane upstream to the 409 rotor, see Table 5. Through the superposition of the vortices created by the turbine and the inflow turbulence, the values for the 410 measurement are still larger. As the present wind tunnel is a circuit wind tunnel, effects like pumping might occur. And due to 411 the long measurement time of the hot wire probes, these fluctuations might also be included in the values shown in Table 6. 412 Fig. 11 shows the relative difference between simulation and measurement with regard to the mean inflow velocity of 6.5ms^{-1} . 413 It can be seen that in the wake of the nacelle and in the area of the tip vortices, the differences between simulation and measurement are higher that 10%. In the remaining part, the difference is smaller. The mean deviation amounts $|\mathbf{R1:Mi3-c}| \approx 7\%$, 415 which is considerably higher than the value for the plane upstream of the turbine. The reason for the high value is primary the 416 area in the wake of the nacelle, where differences > 50% occur. If a circular area with a radius r < 0.56m and its origin at the 417 center of the rotor is neglected in the averaging, the mean deviation reduces to R1:Mi3-d < 6% as the mean deviation in this 418 area itself amounts | R1:Mi3-e | about 31%. Thereby it has to be kept in mind, that due to the large flow angles in the wake of 419 the nacelle, the measured values in this area have to be treated with caution. 420 All things considered, the accordance between experiment and simulation is acceptable, as the differences are, except for some 421

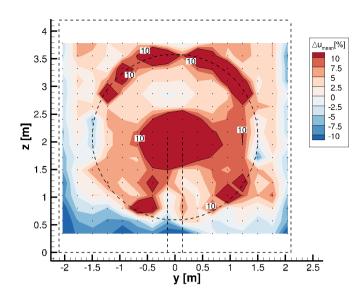


Figure 11. Relative velocity difference between measurement and simulation with regard to the undisturbed reference inflow velocity of 6.5ms^{-1} , 0.5 d downstream of the rotor plane. The dashed lines illustrate the wind tunnel and the turbine. Isolines show 10% deviation. The dots show the discrete evaluation points.

422 parts in the outer region of the rotor and in the wake of the nacelle, smaller than $\pm 0.65 \mathrm{ms}^{-1}$.

4.2 Analysis of the on-blade velocity

Hereinafter, the on-blade velocity, meaning the velocity seen by the blade section at a distinct radial position, for CaseBASE for experiment, QBlade and FLOWer (both methods RAV and CircAve) are displayed at two different rotor locations (65%R and 85%R) over the azimuth (Fig. 12). A radius of 0% R corresponds to the rotor center, whereas an azimuth of 0° corresponds to the top position of the first blade .

At 65%R, the simulations overestimate the velocity, at 85%R there is a better accordance between the simulation results and the experiment. The difference caused by the different inflow turbulence is even less pronounced at the on-blade velocity compared to the velocity planes, as the rotational velocity has a much higher influence than the inflow velocity. Therefore, the fluctuations in the measurements are not so distinct and the differences between measurement and simulation caused by the inflow turbulence are small. For their cases with and without free stream turbulence, Medici and Alfredsson (2006) also experienced only small differences in the drag coefficient, which depends on the angle of attack and consequently also on the on-blade velocity. The higher fluctuations in the experiment at the outer radial position might be a result of a vibration of the mounting of the probe. The averaged standard deviation for the measured velocity amounts $\sigma_{on-blade}(65\% R) = 0.11 \mathrm{ms}^{-1}$ and $\sigma_{on-blade}(85\% R) = 0.08 \mathrm{ms}^{-1}$.

In order to better assess the quantitative differences between the curves, Table 7 gives an overview of the relative differences

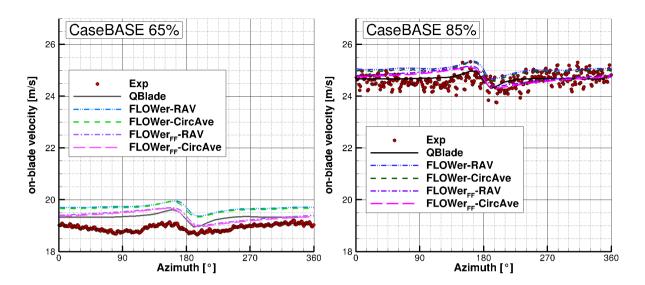


Figure 12. On-blade velocity distribution over azimuth for CaseBASE for the experiment, QBlade and FLOWer (RAV and CircAve for wind tunnel and FF each) at 65%R (left) and 85%R (right).

between experiment and the different simulation results of the averaged on-blade velocity ($\Delta \overline{v} = \overline{v_{Sim}} - \overline{v_{Exp}}$) for CaseBASE 439 at both probe positions.

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The reference velocity in each case is the undisturbed velocity at the probe position, which was calculated with

$$v_{Ref} = \sqrt{v_{inflow}^2 + (\omega \cdot R)^2}.$$
 (2)

and amounts
$$v_{Ref}(65\%R) = 19.49 \text{ms}^{-1}$$
, respectively $v_{Ref}(85\%R) = 24.90 \text{ms}^{-1}$.

For both radial positions, all simulations match fairly well to each other, as the differences to the experiment are relatively

Table 7. Relative differences between the experiment and the different simulation results of the averaged on-blade velocity with respect to the undisturbed velocity at the probe positions for CaseBASE.

$\Delta \overline{v} [\%]$	QBlade	FLOWer-RAV	FLOWer-CircAve	$FLOWer_{FF} - RAV$	$FLOWer_{FF}-CircAve$
65%R	2.05	3.90	3.72	2.31	2.10
85%R	0.25	1.68	1.44	0.68	0.43

similar. However, all simulations overestimate the experimental results. For the *FLOWer* simulations, both methods (*RAV* 444 and *CircAve*) show almost the same results ($\mathbf{R1:Mi3-f}$) $\Delta \overline{v}_{FLOWer-RAV}$ and $\Delta \overline{v}_{FLOWer-CircAve} \approx 4\%$ at 65% and 445 $\Delta \overline{v}_{FLOWer-RAV}$ and $\Delta \overline{v}_{FLOWer-CircAve} < 2\%$ at 85% R), whereby the CircAve method seems to fit better to the experimental results. In the outer part of the blade, where the probes are located, the on-blade velocity is dominated by the tangential 447

velocity. Consequently, both *FLOWer* setups (wind tunnel and far field), show almost the same results, too. But due to the wind tunnel walls, the inflow velocity in the rotor plane is slightly higher than in the far field case, which can be seen in the marginal higher curves for the wind tunnel case.

With increasing radius, the difference between the wind tunnel and the far field case decreases, as the rotational part of the velocity becomes more and more dominant. The *QBlade* results are closest to the measured data, which is surprising, as the wind tunnel walls are not taken into account in the *LLFVW* simulations. Due to the lack of the walls, they have a better accordance with the *FLOWer* far field results than with the ones including the walls. The influence of the tower blockage around an azimuth of 180° can be seen at both radial positions as a small increase before the tower passage and a small drop afterwards. The increase of the inflow velocity is due to the displacement effect of the tower. Directly upstream of the tower, the velocity is reduced until it has recovered shortly afterwards. Except for this drop, the velocity is almost constant over the whole revolution. Fig. 13 shows the velocity over azimuth under yaw=-15°. As the wind tunnel walls should not be neglected in the present setup, a far field case under yawed condition for *FLOWer* was not simulated.

Under 15° yaw misalignment, the averaged standard deviation for the measured velocity is the same as for CaseBASE

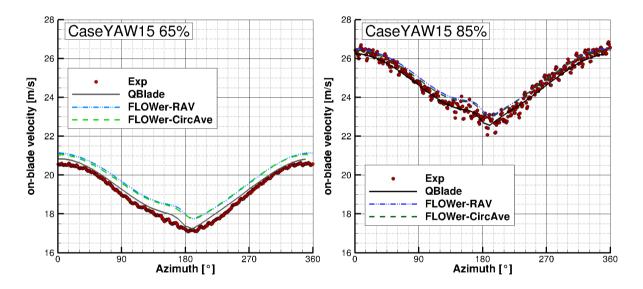


Figure 13. On-blade velocity distribution over azimuth for CaseYAW15 for the experiment, QBlade and FLOWer (RAV and CircAve) at 65%R (left) and 85%R (right).

 $(\sigma_{on-blade}(65\%R)=0.11 \mathrm{ms^{-1}}$ and $\sigma_{on-blade}(85\%R)=0.08 \mathrm{ms^{-1}})$. Table 8 gives an overview of the relative differences between experiment and the different simulation results of the averaged on-blade velocity for CaseYAW15 at both probe positions.

At 65%R, the experimental and *QBlade* results are almost identical $[\mathbf{R1:Mi3-g}]$ $[\Delta \overline{v}_{QBlade} \approx 1\%]$, whereas *FLOWer* predicts a slightly higher velocity ($\approx 0.5 \mathrm{ms}^{-1}$, which corresponds to $\Delta \overline{v}_{FLOWer} \approx 3\%$). At 85%R, there is still a small offset between *QBlade* and *FLOWer*, but the measurement lies between the two curves, which can also be seen at the different signs of the

Table 8. Relative differences between the experiment and the different simulation results of the averaged on-blade velocity with respect to the undisturbed velocity at the probe positions for CaseYAW15.

$\Delta \overline{v}$ [%]	QBlade	FLOWer-RAV	FLOWer-CircAve
65%R	0.96	3.04	2.87
85%R	-0.54	1.05	0.82

differences in Table 8. Moreover, as already seen for the case with no yaw misalignment, the differences are smaller further deformation outboard. In total, the differences between experiment and simulations are smaller than under straight inflow.

The influence of the tower is covered by the influence of the yaw misalignment, which leads to stronger variations over one 469 revolution. In the upper part of the rotor (azimuth= 270° - 90°), the blade is advancing, while it is retreating in the lower part 470 (azimuth= 90° - 270°). This leads to a 1p variation of inflow velocity as seen by the blade. Further information and detailed 471 discussions about effects occurring under yaw misalignment, like the 1p variation, are summarized by Schulz et al. (2017). 472 In Fig. 14, where the velocity over azimuth under yaw= -30° is plotted, the influence of the yaw misalignment is even more 473 pronounced.

Again, the averaged standard deviation for the measured velocity amounts $\sigma_{on-blade}(65\%R) = 0.11 \mathrm{ms}^{-1}$ and $\sigma_{on-blade}(85\%R) = 0.11 \mathrm{ms}^{-1}$

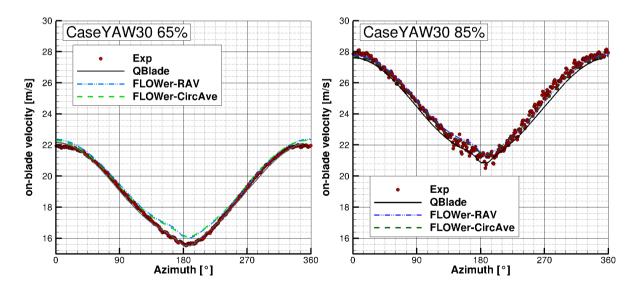


Figure 14. On-blade velocity distribution over azimuth for CaseYAW30 for the experiment, QBlade and FLOWer (RAV and CircAve) at 65%R (left) and 85%R (right).

 $0.08 \mathrm{m s^{-1}}$. In Table 9, the relative differences between experiment and the different simulation results of the averaged on-blade velocity for CaseYAW30 at both probe positions are displayed.

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Almost the same characteristics as already mentioned with regard to Fig. 13 can be found for -30° yaw misalignment. How-

Table 9. Relative differences between the experiment and the different simulation results of the averaged on-blade velocity with respect to the undisturbed velocity at the probe positions for CaseYAW30.

$\Delta \overline{v}$ [%]	QBlade	FLOWer-RAV	FLOWer-CircAve
65%R	-0.79	1.41	1.30
85%R	-1.65	0.11	-0.1

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ever, at 65%R, the *FLOWer* results have a better agreement with the experiment in the upper part of the rotor (270° to 90° azimuth) than in the lower part (90° to 270° azimuth). At 85%R the *FLOWer* curves and the measured curve correspond well ($|\Delta \overline{v}_{FLOWer}| \leq 0.11\%$, whereas the *QBlade* results have a bigger deviation to the experimental results. Overall, the differences between the simulated curves and the measured curves decrease again with increasing yaw misalignment.

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4.3 Evaluation of the angle of attack

As for the on-blade velocity, in the following, the AoA for CaseBASE for experiment, QBlade and FLOWer (both methods *RAV* and CircAve) are displayed at two different rotor locations (65% and 85%) over the azimuth (Fig. 15).

The tower blockage effect can be clearly seen at azimuth=180°, where the AoA has a drop of approximately 1°. The influence

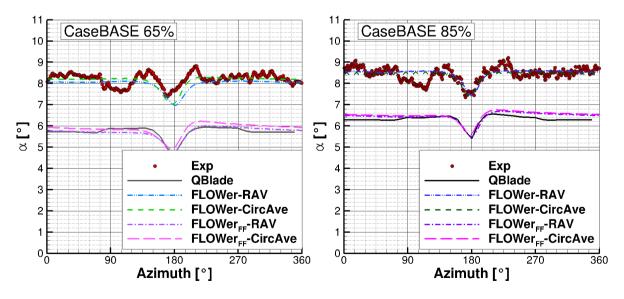


Figure 15. AoA distribution over azimuth for CaseBASE for the experiment, QBlade and FLOWer (RAV and CircAve for wind tunnel and FF each) at 65%R (left) and 85%R (right).

of the tower is very distinct, due to its relative large diameter, compared to the other components of the turbine. For both, 487 *QBlade* and *FLOWer*, the curve is almost constant before and after this drop. The dip in the experiment at approximately 90° 488 azimuth is a result from the traverse, which was located in the test section upstream of the rotor. 489 Table 10 gives an overview of the differences between experiment and the different simulation results of the averaged angle 490 of attack ($\Delta \overline{\alpha} = \overline{\alpha_{Sim}} - \overline{\alpha_{Exp}}$) for CaseBASE at both probe positions in order to quantify them. In contrast to the on-blade 491 velocity, no relative values were calculated. 492

There is a good accordance between the experiment and the FLOWer results despite the fact that the simulated curves lie

Table 10. Differences between the experiment and the different simulation results of the angle of attack for CaseBASE.

$\Delta \overline{\alpha} [^{\circ}]$	QBlade	FLOWer-RAV	FLOWer-CircAve	$FLOWer_{FF} - RAV$	$FLOWer_{FF}-CircAve$
65%R	-2.48	-0.23	-0.08	-2.48	-2.33
85%R	-2.13	0.03	-0.03	-2.00	-1.95

outside of the measured standard deviation whose average is however small ($\sigma_{\alpha}(65\%R) = 0.10^{\circ}$ and $\sigma_{\alpha}(85\%R) = 0.14^{\circ}$). 494

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Though, they are within the range of the maximum absolute error of 0.8°, compare subsection 3.2. The larger value for the 495 more outboard region mirrors the effect of the vibrating mounting of the probe. Both AoA evaluation methods for the FLOWer 496 solution show almost the same distribution, especially at 85% ($|\Delta \overline{\alpha}_{FLOWer}| \le 0.23^{\circ}$ at 65%R and $|\Delta \overline{\alpha}_{FLOWer}| \le 0.03^{\circ}$ at 497 85%R). Reasons for the differences can be attributed to the different approach of the methods (RAV is averaging over time and 498 CircAve has a local approach, see Jost et al. (2018)). At 65%, the level of the AoA is approximately 0.5° lower than further 499 outboard for experiment, OBlade and FLOWer. 500 An offset of $> 2^{\circ}$ between the simulation results of *OBlade* and *FLOWer* (including wind tunnel walls) is present for both radial 501 positions. This is a result of the neglection of the wind tunnel walls in the *QBlade* simulation. |R1:Mi9-a| As the walls impede 502 the expansion of the wake, the velocity in the rotor plane, and consequently the AoA, are higher for the case including wind 503 tunnel. A comparison between the QBlade results and the FLOWer results under far field condition verifies this assumption, as 504 both the distributions, and the offsets to the measured values, see Table 10, are almost similar. R1:Mi9-b More information 505 about this phenomenon and the underlying reasons can be found in Fischer et al. (2018) and Klein et al. (2018). The small 506 kinks at $\approx 90^{\circ}$ and $\approx 270^{\circ}$ azimuth in the *QBlade* results are a result of the usage of the tower model. This model has to be 507 switched on at a certain blade position. In the present simulations this is done as soon as the blade position is located below 508 the nacelle, leading to a discontinuity, which is reduced through interpolation. However, as the tower has a relatively large 509 diameter, the kink can't be completely prevented. 510

wind tunnel and far field cases is shown in Fig. 16.

A comparison of the AoA distribution calculated by *OBlade* and *FLOWer* over the normalized radius at azimuth=0° for the 511

Again, the influence of the wind tunnel can be seen in the constant offset between the two *FLOWer* cases. As already seen in 513 Fig. 15 and Table 10, the offset between the *RAV* and the *CircAve* results amounts $\approx 0.15^{\circ}$ at 65%R and decreases to $\approx 0.06^{\circ}$ at 514

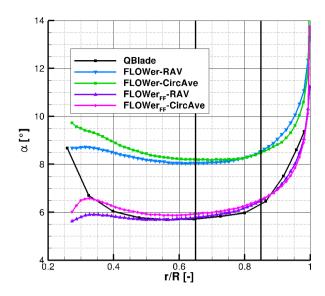


Figure 16. AoA distribution over the normalized blade radius at azimuth=0° for *QBlade* and *FLOWer* (*RAV* and *CircAve* for wind tunnel and FF each). Black lines indicate the evaluation positions of Fig 15, Fig 17 and Fig 18.

515 85%R for both cases (far field and wind tunnel). As already mentioned, the differences are a result of the different approaches

of the two methods, see Jost et al. (2018). Between approximately 40% and 90% of the radius, there is a good accordance

517 between the *QBlade* and the *RAV* solution of the *FLOWer* far field case.

518 Fig. 17 shows the AoA over azimuth under vaw= -15° .

519 The same characteristics as under yaw= 0° can also be seen in Fig. 17 under yaw= -15° . Again, the influences of the tower

520 blockage and the traverse are clearly visible. Unlike in CaseBASE, the AoA is not constant before and after the drop caused

521 by the tower, due to the yaw misalignment.

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522 In Table 11, an overview of the differences between experiment and the different simulation results of the averaged angle of

523 attack for CaseYAW15 at both probe positions is given.

As in CaseBASE, the FLOWer results show a good agreement to the measurements at both radial positions ($|\Delta \overline{\alpha}_{FLOWer}| \leq$

Table 11. Differences between the experiment and the different simulation results of the angle of attack for CaseYAW15.

$\Delta \overline{\alpha} [^{\circ}]$	QBlade	FLOWer-RAV	$\mathit{FLOWer-CircAve}$
65%R	-2.05	-0.18	0.01
85%R	-1.76	0.13	0.07

25 0.18° at 65%R and $|\Delta \overline{\alpha}_{FLOWer}| \leq 0.13^{\circ}$ at 85%R) and the average of the measured deviation is again small and similar the to

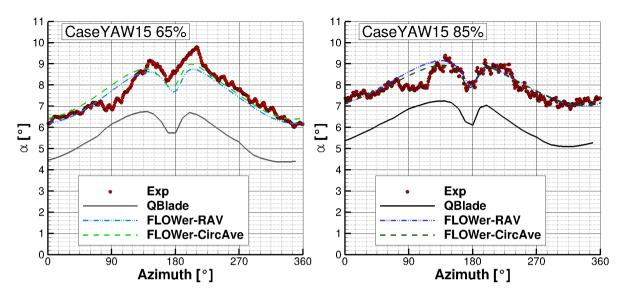


Figure 17. AoA distribution over azimuth for CaseYAW15 for the experiment, OBlade and FLOWer (RAV and CircAve) at 65%R (left) and 85%R (right).

values for the CaseBASE ($\sigma_{\alpha}(65\%R) = 0.10^{\circ}$ and $\sigma_{\alpha}(85\%R) = 0.14^{\circ}$). Again, the differences of the *CFD* results including 526 wind tunnel are smaller than the maximal absolute error of 0.8°. The two different evaluation methods for FLOWer show almost the same results, too. The difference between the two radial positions amounts approximately 1° for all setups. The offset 528 between OBlade and FLOWer is $> 1.8^{\circ}$ and but smaller than for case CaseBASE but can still be attributed to the influence 529 of the wind tunnel walls. The reduction of the difference between OBlade and FLOWer is a result of the vaw misalignment. 530 Through the rotation of the rotor plane out of the inflow plane, the projected plane gets smaller, leading to a smaller blockage in 531 the wind tunnel. As the change of the projected area follows the cosine-function, the changes in the differences are not linear. 532 As already mentioned, a far field case under yaw misalignment for *FLOWer* was not simulated. The kinks at $\approx 90^{\circ}$ and $\approx 270^{\circ}$ 533 azimuth are still present, but less pronounced.

In Fig. 18 the AoA distribution over azimuth for a yaw misalignment of -30° can be seen.

The effects of the tower blockage and the traverse are still visible. The effects caused by the yaw misalignment are more 536 pronounced here. 537

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An overview of the differences between experiment and the different simulation results of the averaged angle of attack for 538 CaseYAW30 at both probe positions is given in Table 12. 539

At 65%, there is a difference between the measurement and FLOWer results at the downward moving blade (azimuth=0°- 540 180°), probably due to the traverse placed in the wind tunnel, whereas there is a good agreement at the upward moving blade 541 (azimuth= 180° - 360°). The average accordance between the experiment and the *FLOWer* simulations is satisfactory, as the 542 differences are small ($|\Delta \bar{\alpha}_{FLOWer}| \le 0.23^{\circ}$). Further outboard, the curves correspond very well over the whole revolution 543 $(|\Delta \overline{\alpha}_{FLOWer}| \le 0.12^{\circ})$, except for the dip at 90° azimuth. The average of the deviation amounts $\sigma_{\alpha}(65\%R) = 0.09^{\circ}$ and 544

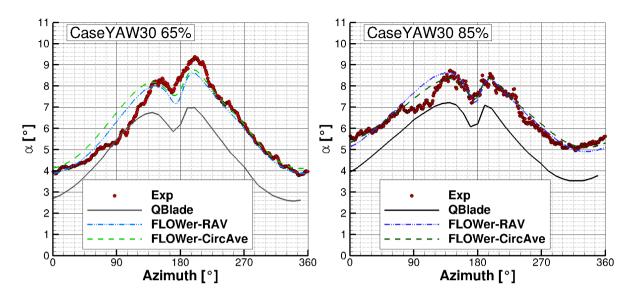


Figure 18. AoA distribution over azimuth for CaseYAW30 for the experiment, OBlade and FLOWer (RAV and CircAve) at 65%R (left) and 85%R (right).

Table 12. Differences between the experiment and the different simulation results of the angle of attack for CaseYAW30.

$\Delta \overline{\alpha} [^{\circ}]$	QBlade	FLOWer-RAV	FLOWer-CircAve
65%R	-1.32	-0.02	0.23
85%R	-1.25	0.11	0.12

 $\sigma_{\alpha}(85\%R) = 0.13^{\circ}$, which can be considered as small. The offset between *QBlade* and *FLOWer*, due to the missing wind tunnel walls in *QBlade*, has decreased and amounts now $< 1.6^{\circ}$. For all three cases (CaseBASE, CaseYAW15 and CaseYAW30) at both radial positions, despite the constant offset to the

QBlade results, the amplitude and phase of the AoA of experiment, QBlade and FLOWer have a good agreement. 548

Investigation of the bending moments

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In the following, the flapwise bending moments (out-of plane, M_u) for one blade, simulated with *QBlade* and *FLOWer*, are 551 552 compared to each other for all three cases. Fig. 19 shows the curves for CaseBASE (upper left), CaseYAW15 (upper right) 553 and CaseYAW30 (lower middle).

As the forces and moments mainly depend on the AoA, the same characteristics (tower shadow, influence of yaw misalign-555 ment,...) like in Fig. 15, Fig. 17 and Fig. 18, can be seen in Fig. 19, as they cascade down from the AoA to the loads.

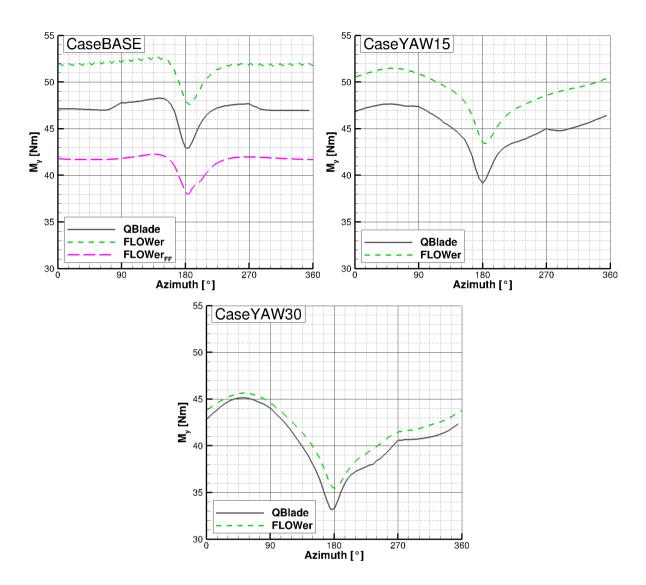


Figure 19. Simulated flapwise bending moment (M_y) over azimuth for CaseBASE (upper left), CaseYAW15 (upper right) and CaseYAW30 (lower middle) for QBlade and FLOWer.

In Table 13, the relative differences between the simulation results of the flapwise bending moment are displayed. The differ- 556 ence between the two *FLOWer* results for the baseline case (upper left figure, $R1:Mi3-h \approx 20\%$) represents the influence 557 of the wind tunnel walls. However, this time, the accordance between the *QBlade* results and the *FLOWer* wind tunnel case (558 R1:Mi3-i < 9%) is slightly better than between the *QBlade* case and the *FLOWer* far field case. This unexpected result might 559 be a result of the choice of the *XFOIL* polars used for the present *QBlade* simulations, because although the AoA are similar 560 between *QBlade* and $CaseBASE_{FLOWer-FF}$ (see Fig. 15 and Table 10), the bending moments differ. Comparisons of the 561 radial moment distribution and of the force coefficient over the azimuth could lead to a better understanding and assessment of 562

Table 13. Relative differences between the different simulation results of the averaged flapwise bending moment with respect to the *FLOWer* solution including wind tunnel walls.

$\Delta \overline{M_y}$ [%]	QBlade	$FLOWer_{FF}$
Case BASE	8.87	19.64
CaseYAW15	7.86	_
CaseYAW30	2.81	_

563 the differences.

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578 579 The amplitude and phase of the 1p frequency, caused by the yaw misalignment, show a good accordance between QBlade and FLOWer for CaseBASE and CaseYAW15. The mean differences under yaw misalignment decrease with increasing yaw angle (R1:Mi3-j) < 8% under 15° yaw misalignment and R1:Mi3-k) < 3% under 30° yaw misalignment), showing the same tendency as the angle of attack (Table 10, Table 11 and Table 12). Except for the constant offset, the fit between the curves of the QBlade and FLOWer simulations is similar to the one for the on-blade velocity and the angle of attack. This time, the kinks in the curves at $\approx 90^{\circ}$ and especially at $\approx 270^{\circ}$ are a bit more pronounced. For all three cases, QBlade predicts, due to the missing wind tunnel walls, smaller values than FLOWer.

571 The comparison of the edgewise bending moments (in plane, M_x) can be found in Fig. 20.

The same characteristics of the curves as for the flapwise bending moments (see Fig. 19) can be found in the simulated edgewise bending moments.

The relative differences between the different simulation results for the edgewise bending moments are summarized in Table 14.

The differences between the FLOWer results with and without wind tunnel walls are larger than for the flapwise bending mo-

Table 14. Relative differences between the different simulation results of the averaged edgewise bending moment with respect to the *FLOWer* solution including wind tunnel walls.

$\Delta \overline{M_x}$ [%]	QBlade	$FLOWer_{FF}$
CaseBASE	20.82	33.37
CaseYAW15	19.04	_
CaseYAW30	10.67	_

ment ($\boxed{\textbf{R1:Mi3-l}}$ $\boxed{\Delta \overline{M_x} \approx 33\%}$ compared to $\Delta \overline{M_y} < 20\%$, see Table 13). This corresponds to the results of Fischer et al. (2018)

and Klein et al. (2018), who also experienced a stronger influence of the walls on the power than on the thrust. **R1:Mi10**

The reason for this phenomenon is attributed to the different sensitivity of the forces to AoA variations. The tangential force,

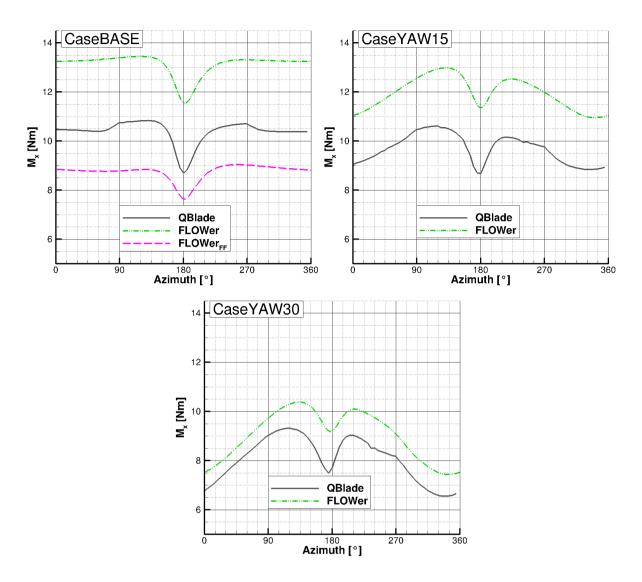


Figure 20. Edgewise bending moment (M_x) over azimuth for CaseBASE (upper left), CaseYAW15 (upper right) and CaseYAW30 (lower middle) for experiment, QBlade and FLOWer.

which is the main driver of the in plane moment, is more prone to changes in the angle of attack compared to the normal force. 580 Consequently, small differences in the AoA lead to larger deviations in F_T than in F_N . Other than for M_y , the *QBlade* results 581 for M_x are closer to the *FLOWer* far field results than to the wind tunnel results. The progression of the edgewise bending 582 moment is almost similar between *QBlade* and *FLOWer* for all three inflow directions. The mean differences under 15° yaw 583 misalignment ($R1:Mi3-m \approx 19\%$) are slightly smaller than for CaseBASE ($R1:Mi3-n \approx 21\%$), but the difference under 584 30° yaw misalignment is significantly smaller (R1:Mi3-o < 11%) than for the other two cases. Again, the change in the 585 projected area and the blockage in the wind tunnel can be alluded as reason for this tendency.

To sum up, the progression of the curves fit quite good for both moments, except the kinks caused by the tower shadow model in *QBlade*. The offset between the results seem to depend on to consideration of the wind tunnel walls and the chosen polar set in *QBlade*. The decreasing differences between *QBlade* and *FLOWer* with increasing yaw misalignment is a result of the decreasing projected rotor plane which influences the blockage in the wind tunnel.

5 Summary

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- 592 Experimental und numerical investigations of a model wind turbine, placed in a wind tunnel with high blockage ratio, were
- 593 presented in the present paper. Thereby, two codes of different fidelity were used. In the simulations conducted with the Lift-
- 594 ing Line Free Vortex Wake code *QBlade*, the wind tunnel walls had to be neglected and the turbine was simulated under far
- 595 field condition. Unsteady Reynolds-averaged Navier-Stokes simulations have been performed with the Computational Fluid
- 596 Dynamics code FLOWer. Thereby, a far field case, as well as simulations including the wind tunnel walls, were investigated. In
- 597 all simulations, the tower was considered, but they have been performed under uniform inflow, neglecting the turbulent inflow
- 598 in the experiment.
- 599 The experiments provided validation data and the comparison between experiment and the FLOWer wind tunnel case aimed
- at the validation of the CFD simulation. Through the comparison between two FLOWer cases (wind tunnel and far field) the
- 601 influence of the blockage ratio was assessed. With the knowledge about the influence of the wind tunnel walls, the suitability
- 602 of the LLFVW code to perform preliminary investigations for future studies with the model wind turbine could be investigated
- 603 by a the comparison between *QBlade* and the *FLOWer* far field case.
- A comparison between the measured flow fields and the velocity planes extracted from FLOWer simulations including wind
- 605 tunnel walls was conducted. Thereby, two different velocity planes were investigated. One is located 0.43d upstream of the
- 606 turbine, one 0.5d downstream. The velocity fields upstream of the turbine showed a good agreement in the rotor area, as the
- average deviation amounts | R1:Mi3-p | about 3% of the inflow velocity. Downstream of the rotor plane, the differences were
- 608 more pronounced (mean deviation $|\mathbf{R1:Mi3-q}| \approx 7\%$ of the inflow velocity). The areas of the tip vortices and the wake of
- 609 the nacelle are most prominent. The differences between the experimental and numerical results upstream and downstream are
- caused, amongst other, by vertical shear and higher turbulence in the measurements. Additionally, the differences in the wake
- 611 of the nacelle and the outer region of the rotor might be caused by the high flow angles influencing the hot wire measurement
- 612 downstream of the rotor.
- At two radial positions (65\%R and 85\%R), the on-blade velocity and the AoA were measured with 3-hole probes and com-
- 614 pared to the results obtained from *QBlade* and both *FLOWer* cases. For the investigation of these parameters, three different
- 615 yaw cases (yaw= 0° ; -15° and -30°) were considered.
- The mean deviations of the on-blade velocity between the experiment and each simulation are <4% at 65% of the radius and
- 617 < 2% at 85% of the radius.
- 618 The AoA calculated with FLOWer including wind tunnel showed a good agreement with the experimental results, as the maxi-
- 619 mum mean difference amounts 0.23°. As the *QBlade* results and the *FLOWer* simulation without wind tunnel walls are almost

similar, the constant offset of approximately 1° - 2° between the experiment and the far field simulations is a result of the ne-	620
glection of the wind tunnel walls.	621
Finally, the blade root bending moments are compared between <i>QBlade</i> and the two <i>FLOWer</i> cases. For the out-of plane bend-	622
ing moment, the difference between the two FLOWer cases (far field and wind tunnel) can be accredited to the influence of the	623
wind tunnel walls. The offset between the <i>QBlade</i> results and both <i>FLOWer</i> cases can not only be attributed to the influence of	624
the wind tunnel walls. As the bending moments differ between the two far field cases despite the good accordance concerning	625
the AoA, the chosen set of airfoil polars, which is used in the QBlade simulations, influences the loads. The accordance be-	626
tween the calculated amplitude and phase of QBlade and FLOWer is good.	627
The same conclusions as for the flapwise bending moment can be drawn for the edgewise bending moment. However, the	628
relative deviations between the simulated curves of <i>QBlade</i> and <i>FLOWer</i> are larger.	629
To sum up, a good accordance was achieved for the absolute values and the azimuthal distribution regarding the on-blade	630
velocity and the AoA. Consequently the numerical setup of <i>FLOWer</i> can be seen as validated in terms of these two parameters.	631
Concerning the velocity planes, differences between experiment and FLOWer occur but can be explained. The comparison	632
between the two FLOWer cases (with and without wind tunnel walls) showed, that in the present case, the wind tunnel leads	633
to a constant offset between the curves for the on-blade velocity, the AoA and the bending moments. Regarding the QBlade	634
results, the on-blade velocity, as well as the amplitude and phase of the AoA can be seen as validated by the experiment, too.	635
As the AoA distribution of <i>QBlade</i> lies on the far field solutions of <i>FLOWer</i> , the differences in the mean values of the AoA	636
can be attributed to the absence of wind tunnel walls in the <i>QBlade</i> predictions. The offset between <i>QBlade</i> and <i>FLOWer</i> wind	637
tunnel case regarding the bending moments is not only a result of the neglection of the walls, but is also influenced by the set	638
of airfoil polars used in the <i>LLFVW</i> simulation.	639
In a next step, in order to better match the experimental conditions, simulations with unsteady inflow, considering the measured	640
shear and turbulence, will be performed. Moreover, experiments with passive and active load control will be performed and	641
compared to simulations of both, QBlade and FLOWer. Thereby, QBlade will be used for dimensioning purposes of the flaps	642
prior to the experiments. Afterwards, the most promising configurations will be investigated numerically on a full size turbine	643
by <i>QBlade</i> and <i>FLOWer</i> , where the <i>LLFVW</i> code can be used for the preliminary design, and the <i>CFD</i> code for the closer look	644
into the aerodynamic details.	645
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Data availability. Measurement data and simulation results can be provided by contacting the corresponding author or Thorsten Lutz 647 (lutz@iag.uni-stuttgart.de).

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